

Accessory Fitting Instructions

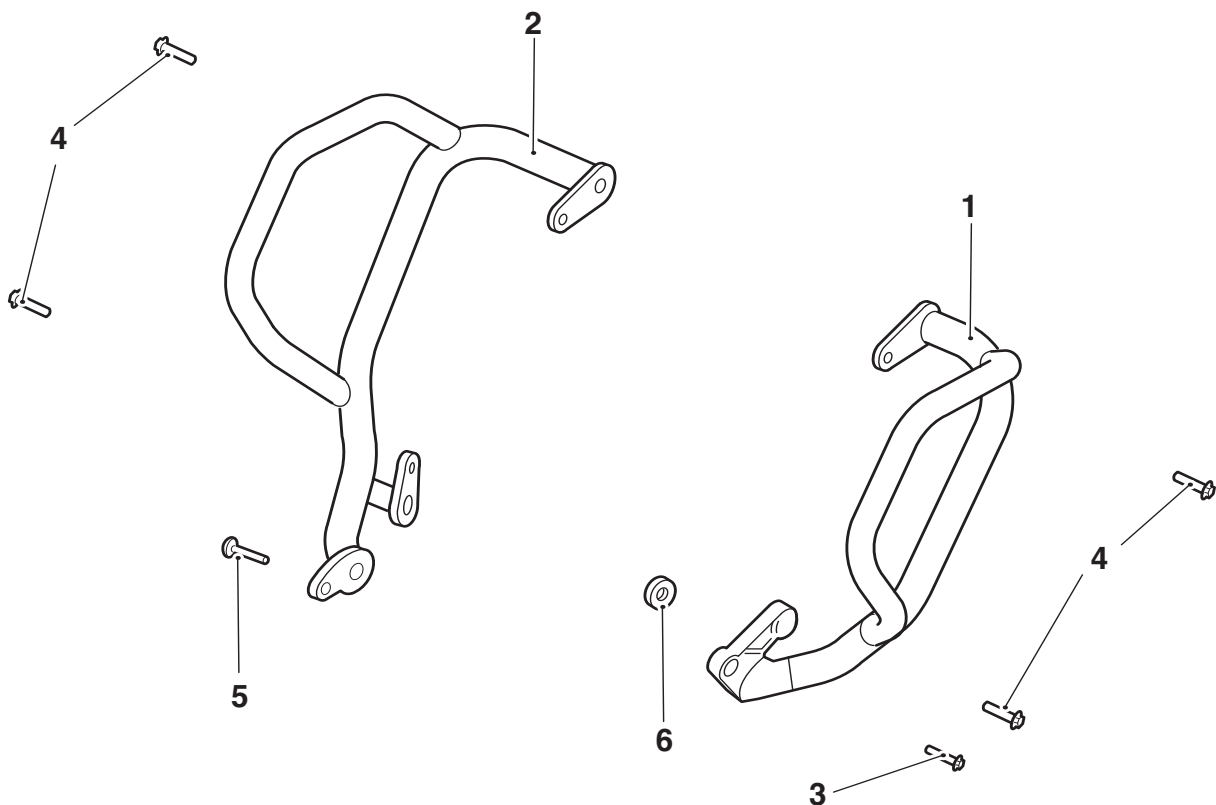
Lower Engine Bar Kit	
Kit Number	Models Affected
A9780106	Tiger 1200 GT, Tiger 1200 GT Pro

Thank you for choosing this Triumph genuine accessory kit. This accessory kit is the product of Triumph's use of proven engineering, exhaustive testing, and continuous striving for superior reliability, safety and performance.

Completely read all of these instructions before commencing the installation of the accessory kit in order to become thoroughly familiar with the kit's features and the installation process.

These instructions should be considered a permanent part of your accessory kit, and should remain with it even if your accessory equipped motorcycle is subsequently sold.

Parts Supplied:



1. Engine bar, right hand	1 off	4. Fixing, M8 x 25 mm	4 off
2. Engine bar, left hand	1 off	5. Fixing, M8 x 35 mm	1 off
3. Fixing, M6 x 25 mm	1 off	6. Washer, 2 mm	1 off

Warning

Fit only genuine Triumph accessories to those models approved by Triumph as listed in the associated Triumph fitting instructions. The accessory kits covered in this instruction are designed for use on specific models of Triumph motorcycle. The accessory kits and the models applicable are listed at the start of the instruction. They should never be fitted to any other Triumph model or to any other manufacturer's motorcycle. Fitting an accessory kit to a Triumph model not listed, or to any other manufacturer's motorcycle will affect the performance, stability and handling of the motorcycle. This may affect the rider's ability to control the motorcycle and could result in an accident causing severe injuries or death.

Warning

Always have Triumph approved parts, accessories and conversions fitted by a trained technician of an authorised Triumph dealer. The fitment of parts, accessories and conversions by a technician who is not of an authorised Triumph dealer may affect the handling, stability or other aspects of the motorcycle's operation which may result in loss of motorcycle control and an accident.

Warning

Throughout this operation, make sure that the motorcycle is stabilised and adequately supported to prevent risk of injury from the motorcycle falling.

Warning

A torque wrench of known accurate calibration must be used when fitting this accessory kit. Failure to tighten any of the fasteners to the correct torque specification may affect motorcycle performance, handling and stability. This may result in loss of motorcycle control and an accident.

Warning

If the engine has recently been running, the exhaust system will be hot. Before working on or near the exhaust system, allow sufficient time for the system to cool, as touching any part of a hot exhaust could cause burn injuries.

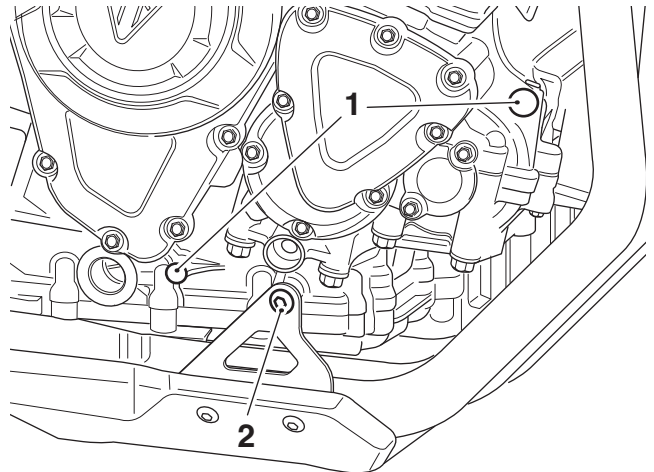
Note:

- Triumph offers a broad range of approved genuine accessories for your motorcycle. We cannot therefore cover all possible equipment variations in these instructions. For removal and installation of Triumph Genuine Accessories, always refer to the instructions supplied with the respective accessory kit. To obtain additional copies of any Triumph accessory instructions, visit www.triumphinstructions.com or contact your authorised Triumph dealer.

Right Hand Side

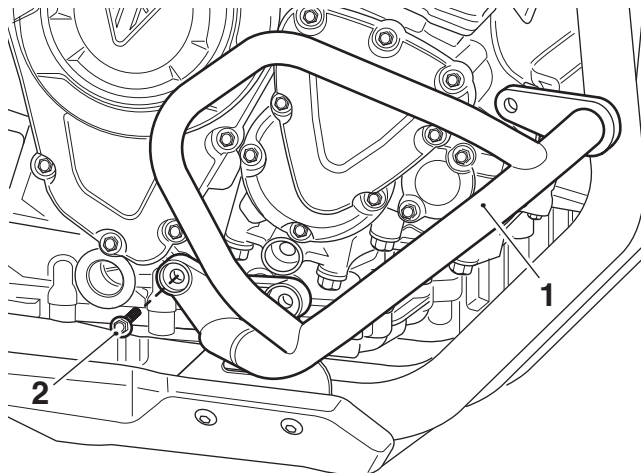
Tiger 1200 GT Pro Only

- Remove the two crankcase blanking plugs and the M8 x 20 mm skid plate mounting fixing shown. Retain the blanking plugs and fixing for reuse if the motorcycle is to be returned to its original condition.



- Blanking plugs
- Fixing, M8 x 20 mm

- Align the right hand engine bar to the crankcase. Fit the M6 x 25 mm fixing from the kit through the rear engine bar hole and into the crankcase. Do not fully tighten the fixing at this stage.

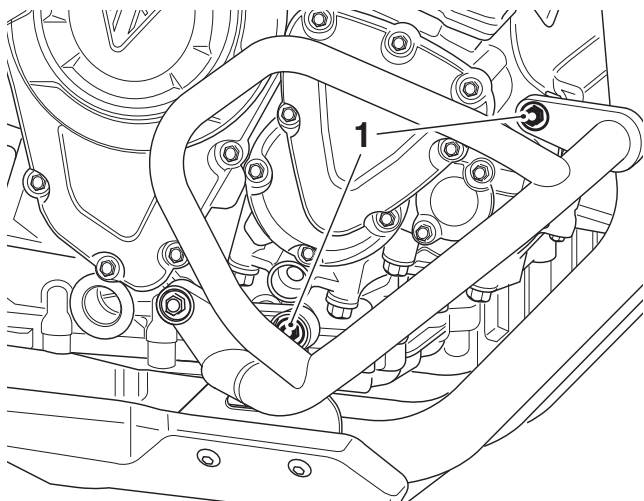


- Engine bar
- Fixing, M6 x 25 mm

- Fit two M8 x 25 mm fixings from the kit through the centre and front holes in the engine bar and thread into the crankcase.

Note:

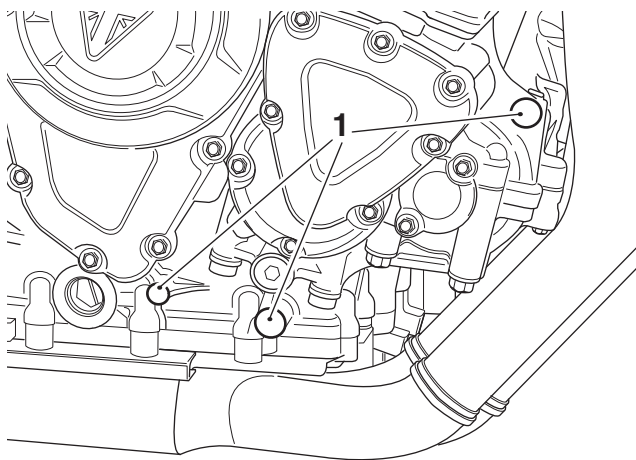
- The fixing also passes through the sump guard bracket, between the crankcase and the engine bar.



- Fixings, M8 x 25 mm

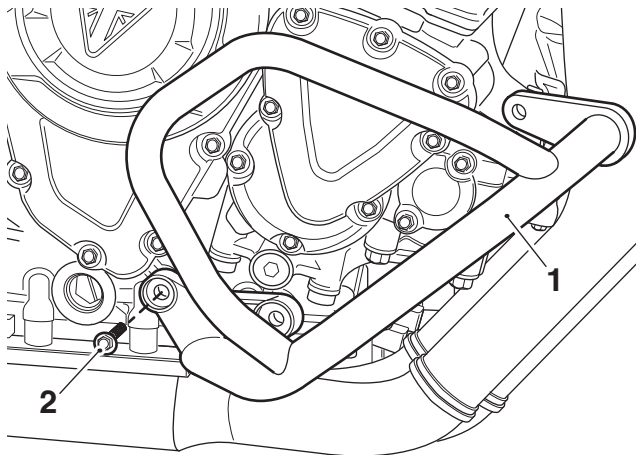
Tiger 1200 GT Only

- Remove the three crankcase blanking plugs as shown. Retain the blanking plugs for reuse if the motorcycle is to be returned to its original condition.



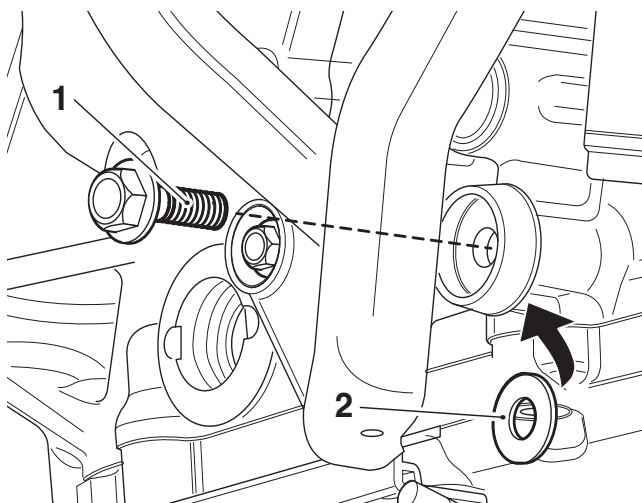
- Blanking plugs

- Align the right hand engine bar to the crankcase. Fit the M6 x 25 mm fixing from the kit through the rear engine bar hole and into the crankcase. Do not fully tighten the fixing at this stage.



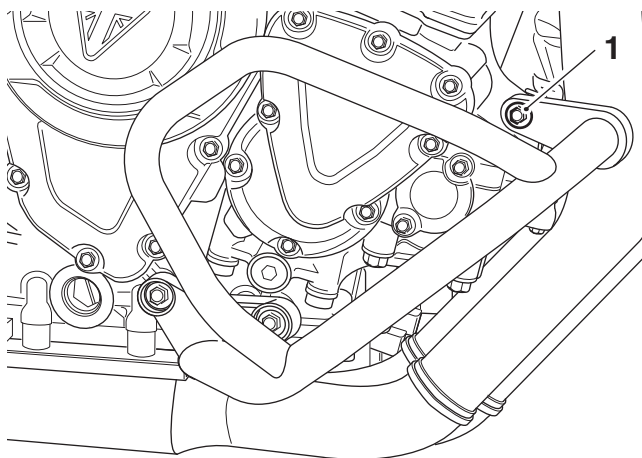
- Engine bar
- Fixing, M6 x 25 mm

- Fit one M8 x 25 mm fixing from the kit through the centre hole in the engine bar and into the crankcase, with the washer from the kit located between the engine bar and the crankcase, as shown. Do not fully tighten the fixing at this stage.



- Fixing, M8 x 25 mm
- Washer

- Fit one M8 x 25 mm fixings from the kit through the front hole in the engine bar and thread into the crankcase.



- Fixing, M8 x 25 mm

All Models

- Tighten both M8 x 25 mm fixings to **19 Nm**.
- Tighten the M6 x 25 mm fixing to **8 Nm**.

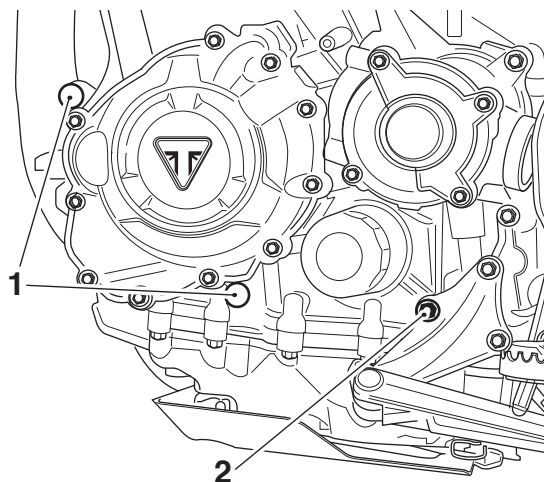
Left Hand Side



Caution

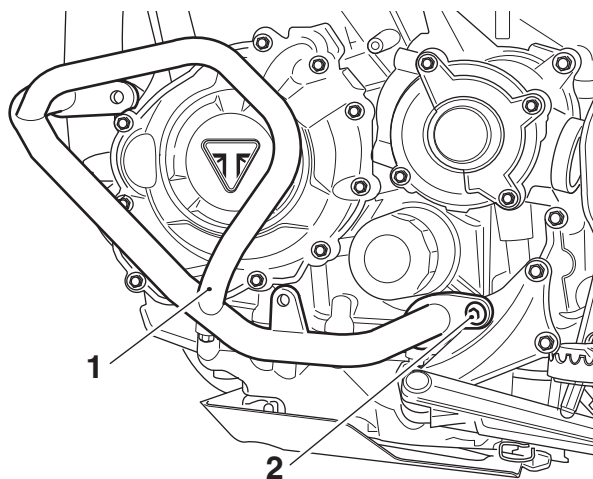
Make sure that the motorcycle is stabilised and adequately supported prior to removing the side stand mounting fixing.

- Remove the two crankcase blanking plugs and the front M8 x 30 mm side stand mounting fixing shown. Retain the blanking plugs and fixing for reuse if the motorcycle is to be returned to its original condition.



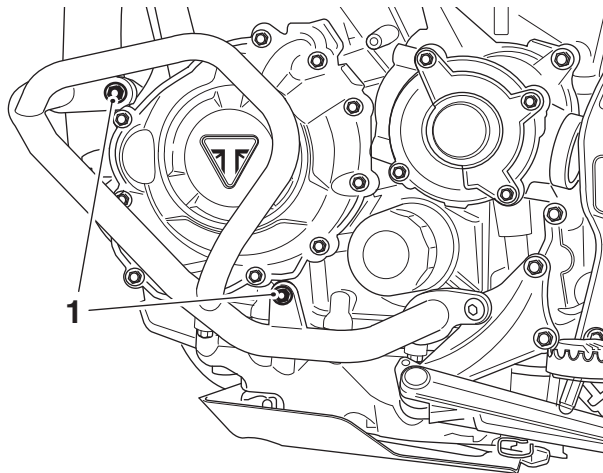
- Blanking plugs
- Fixing, M8 x 30 mm

- Align the left hand engine bar to the crankcase. Fit the M8 x 35 mm fixing from the kit through the rear engine bar hole, shared with side stand mounting and into the crankcase. Do not fully tighten the fixing at this stage.



- Engine bar
- Fixing, M8 x 35 mm

12. Fit two M8 x 25 mm fixings from the kit through the centre and front holes in the engine bar and thread into the crankcase. Tighten the fixings to **19 Nm**.



1. Fixings, M8 x 25 mm

13. Tighten the fixing M8 x 35 mm to **25 Nm**.

! Warning

After fitting the accessory kit the motorcycle will exhibit new handling characteristics. Operate the motorcycle in a safe area free from traffic to gain familiarity with any new characteristics. Operation of the motorcycle when not familiar with any new handling characteristics may result in loss of motorcycle control and an accident.

! Warning

If, after fitting this accessory kit, you have any doubt about the performance of any aspect of the motorcycle, contact an authorised Triumph dealer and do not ride the motorcycle until the authorised dealer has declared it fit for use. Riding a motorcycle when there is any doubt as to any aspect of the performance of the motorcycle may result in loss of motorcycle control and an accident.

! Warning

Never ride an accessory-equipped motorcycle at speeds above 80 mph (130 km/h).

The presence of accessories will cause changes in the stability and handling of the motorcycle. Failure to allow for changes in motorcycle stability may result in loss of motorcycle control and an accident.

Remember that the 80 mph (130 km/h) limit will be reduced by the fitting of non-approved accessories, incorrect loading, worn tyres, overall motorcycle condition and poor road or weather conditions.

! Warning

The motorcycle must not be operated above the legal road speed limit except in closed-course conditions.

! Warning

Only operate this Triumph motorcycle at high speed in closed-course, on-road competition or on closed-course racetracks. High-speed operation should only be attempted by riders who have been instructed in the techniques necessary for high-speed riding and are familiar with the motorcycle's characteristics in all conditions.

High-speed operation in any other circumstances is dangerous and may result in loss of motorcycle control and an accident.