

Fitting Instructions:

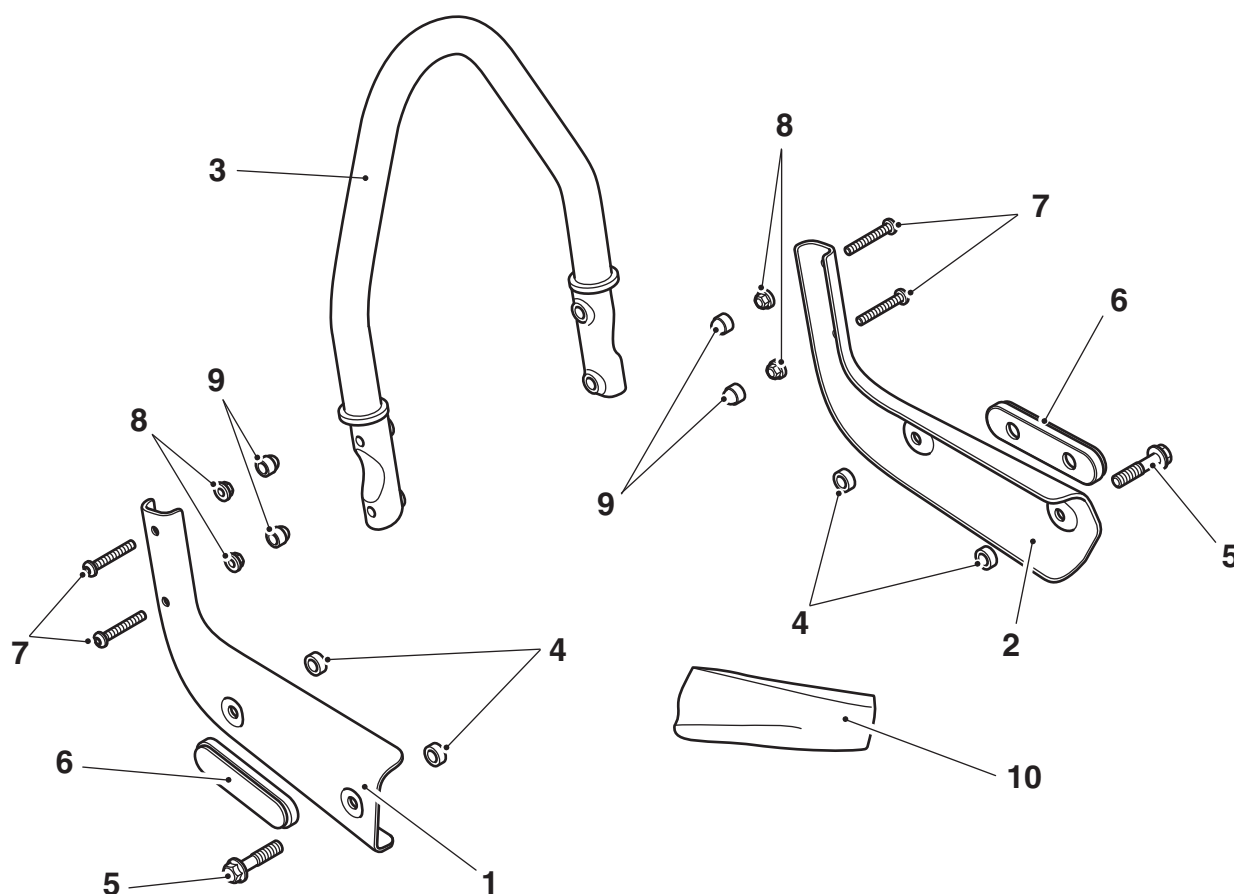
America from VIN 468391 and Speedmaster from VIN 469051 A9758149 and A9758161

Thank you for choosing this Triumph genuine accessory kit. This accessory kit is the product of Triumph's use of proven engineering, exhaustive testing, and continuous striving for superior reliability, safety and performance.

Completely read all of these instructions before commencing the installation of the accessory kit in order to become thoroughly familiar with the kit's features and the installation process.

These instructions should be considered a permanent part of your accessory kit, and should remain with it even if your accessory-equipped motorcycle is subsequently sold.

A9758149

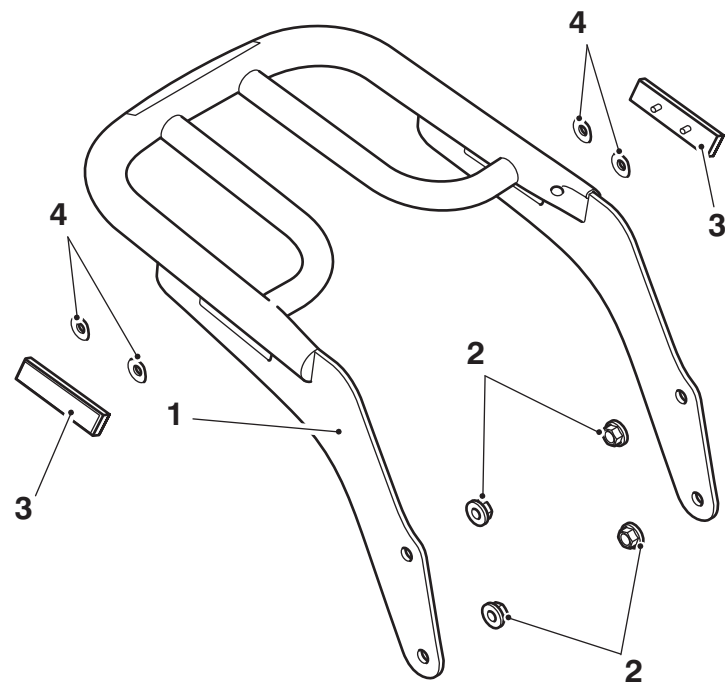


cglf

Parts Supplied A9758149:

1. Mounting bracket, right hand	1 off	6. Reflector, red	2 off
2. Mounting bracket, left hand	1 off	7. Bolt, M6 x 40 mm	4 off
3. Backrest bar	1 off	8. Lock nut	4 off
4. Spacer	4 off	9. Cap	4 off
5. Bolt, M8 x 40 mm	2 off	10. Cleaning wipe	1 off

A9758161



cdga

Parts Supplied A9758161:

1. Luggage rack	1 off	3. Reflector	2 off
2. Lock nut	4 off	4. Retaining washer	4 off



Warning

This accessory kit is designed for use on Triumph America from VIN 468391 and Speedmaster from VIN 469051 motorcycles only and should not be fitted to any other manufacturer's motorcycle. Fitting this accessory kit to any other manufacturer's motorcycle will affect the performance, stability and handling of the motorcycle. This may affect the rider's ability to control the motorcycle and could cause an accident.



Warning

Always have Triumph approved parts, accessories and conversions fitted by a trained technician of an authorised Triumph dealer. The fitment of parts, accessories and conversions by a technician who is not of an authorised Triumph dealer may affect the handling, stability or other aspects of the motorcycle's operation which may result in loss of motorcycle control and an accident.



Warning

Throughout this operation, ensure that the motorcycle is stabilised and adequately supported to prevent risk of injury from the motorcycle falling.



Warning

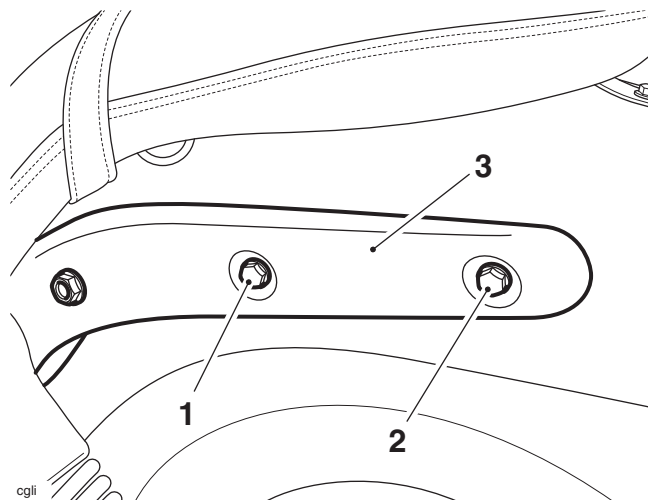
A torque wrench of known accurate calibration must be used when fitting this accessory kit. Failure to tighten any of the fasteners to the correct torque specification may result in loss of motorcycle control and an accident.

1. Disconnect the battery, negative (black) lead first.

Note:

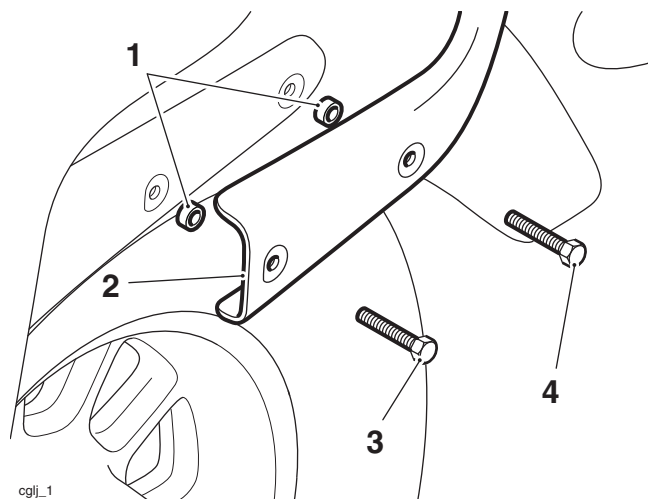
- **Read the warning notices printed on the cleaning wipe packet in the fitting kit.**
2. If fitted, remove the reflectors from the rear mudguard brackets. Clean any remaining adhesive from the brackets using the cleaning wipe supplied.

3. Remove the centre and rear bolts securing the mudguard brackets. Retain the M8 x 33 mm (centre) bolts for re-use. Retain the M8 x 25 mm (end) bolts if the motorcycle is to be returned to its original condition.



1. Bolt, M8 x 33 mm
2. Bolt, M8 x 25 mm
3. Bracket

4. Working on the left hand side, fit the spacers, mounting bracket, the original M8 x 33 mm and a M8 x 40 mm bolt from the kit to the motorcycle as shown below. Do not fully tighten the bolts at this stage.



1. Spacers
2. Mounting bracket
3. Bolt, M8 x 40 mm
4. Bolt, M8 x 33 mm

5. Repeat step 4. for the right hand side.
6. Locate the backrest bar into the mounting brackets.

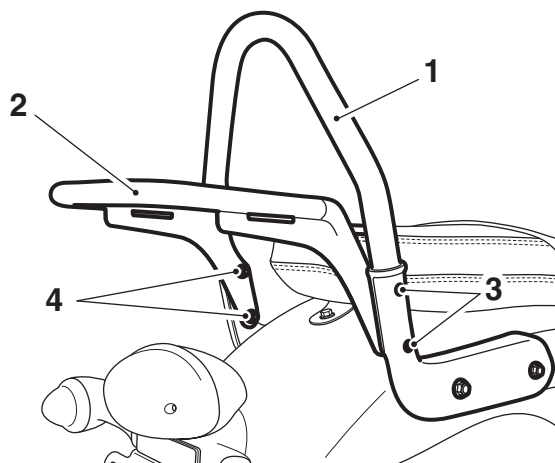
Note:

- **If the accessory kit A9758161 is not to be fitted, omit step 7.**

7. If fitting accessory kit A9758161, align the luggage rack to the inside edge of the backrest bar.

Note:

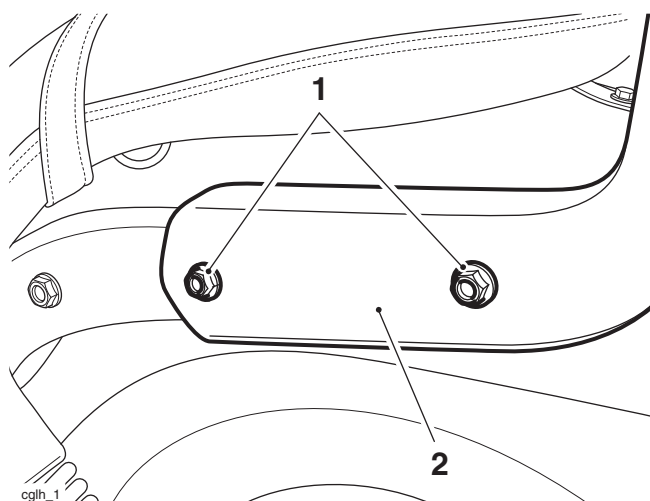
- If the accessory kit A9758161 is being fitted, discard the lock nuts from kit A9758149 and use the lock nuts from kit A9758161.
8. Fit the four M6 bolts and lock nuts from the kit. Do not fully tighten at this stage.



cgli

1. Backrest bar
2. Luggage rack, if fitted
3. Bolts
4. Lock nuts

9. When satisfied that the backrest bar assembly is aligned correctly on the motorcycle, tighten the four backrest bar M6 bolts to **9 Nm** and fit the four caps to cover the lock nuts.
10. Tighten the bolts for the mounting brackets to **25 Nm**.



cglih_1

1. Bolts
2. Mounting bracket

Reflector Fitment - United States, Canada and Singapore Only

Note:

- If side reflectors are not required in your country or region, continue from step **26**.
- Reflectors do not need to be fitted to the mounting brackets if panniers with side reflectors are to be fitted. If fitting panniers, omit step **11**.

Notice

Failure to fit a reflector to each mounting bracket as shown contravenes federal law and renders the motorcycle illegal for road use in the United States, Canada and Singapore. Always fit the reflectors as shown.

Note:

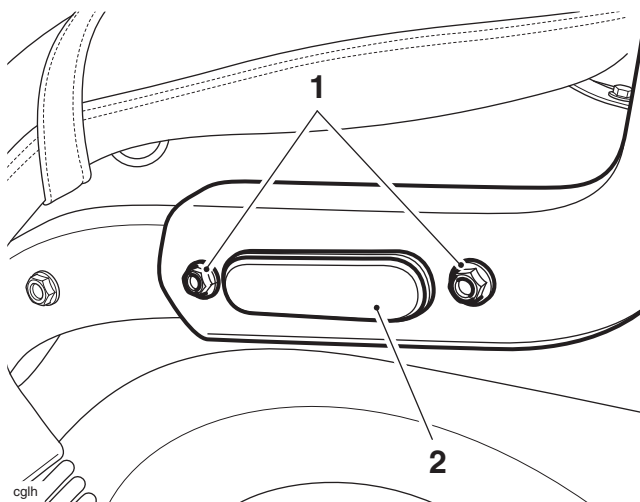
- Read the warning notices printed on the cleaning wipe packet in the fitting kit.
- The surfaces to which the reflectors are affixed must be clean and dry to ensure that the adhesive has a sound base to adhere to. Use the cleaning wipe supplied for this purpose.



Caution

When fitting self adhesive parts care must be taken to ensure positioning is correct and accurate. Once the adhesive has been attached to the mounting surface, there is no satisfactory method of removal and re-positioning if incorrectly aligned. Initial bonding is instant, full bonding is achieved after 72 hours.

11. Remove the protective strip from the adhesive pad on the base of the reflector. Align it to the mounting bracket, centrally between the bolts. Apply a firm and even pressure to ensure a good bond is achieved.



cglih

1. Bolts
2. Reflector

America LT

Reflector Fitment - United States, Canada and Singapore Only

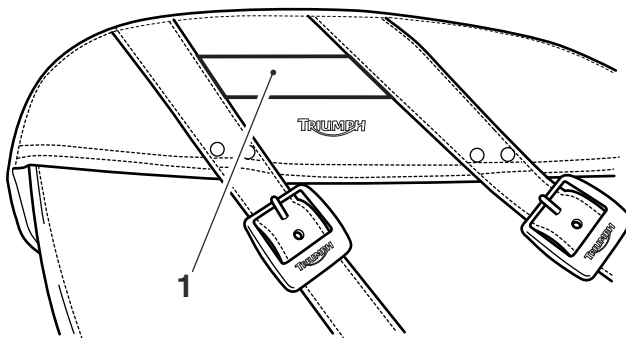
Note:

- If side reflectors are not required in your country or region, continue from step 26.

Notice

Failure to fit a reflector to each pannier as shown contravenes federal law and renders the motorcycle illegal for road use in the United States, Canada and Singapore. Always fit the reflectors as shown.

12. Apply masking tape, larger than the size of the reflector, to the pannier as shown in the illustration below.

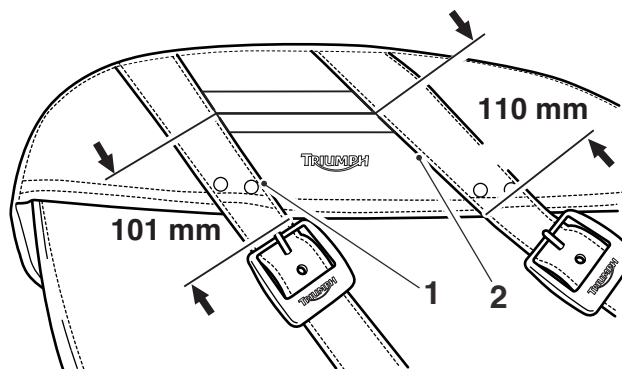


T1945

1. Masking tape

Left Hand Pannier

13. On the inner edge of the left hand strap, measure up 101 mm from the lower edge of the pannier lid. Mark the distance on to the masking tape.
14. On the inner edge of the right hand strap, measure up 110 mm from the lower edge of the pannier lid. Mark the distance on to the masking tape.
15. Join the two marks on the masking tape with a straight line.

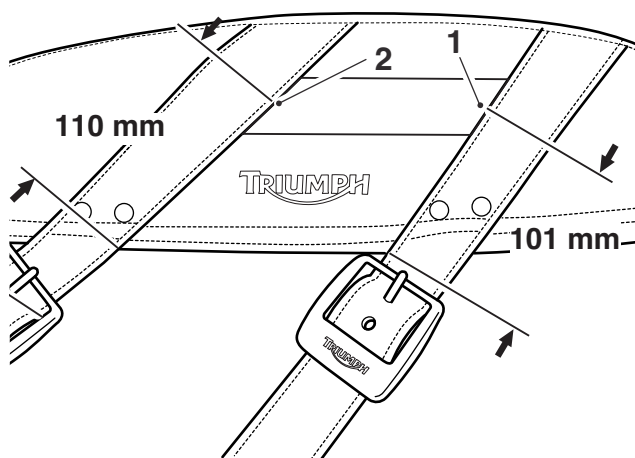


T1945_1

1. Inner edge, left hand strap
2. Inner edge, right hand strap

Right Hand Pannier

16. On the inner edge of the left hand strap, measure up 110 mm from the lower edge of the pannier lid. Mark the distance on to the masking tape.
17. On the inner edge of the right hand strap, measure up 101 mm from the lower edge of the pannier lid. Mark the distance on to the masking tape.
18. Join the two marks on the masking tape with a straight line.

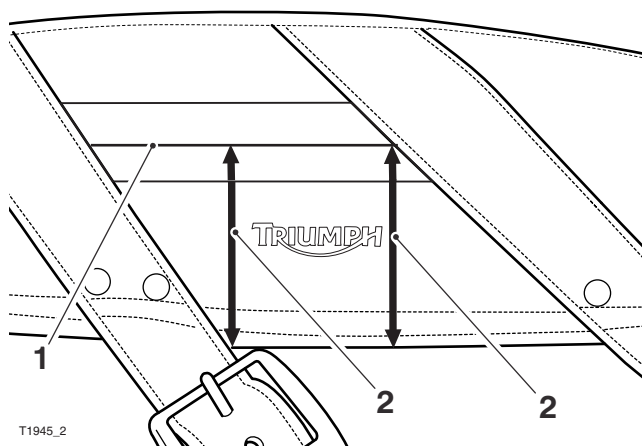


T1945_4

1. 101 mm mark
2. 110 mm mark

Both Panniers

19. To ensure the line is parallel, measure the distance from the lower edge of the pannier lid to the drawn line in two places. Ensure the measurement is taken 90° from the lower edge and the two measurements are the same.

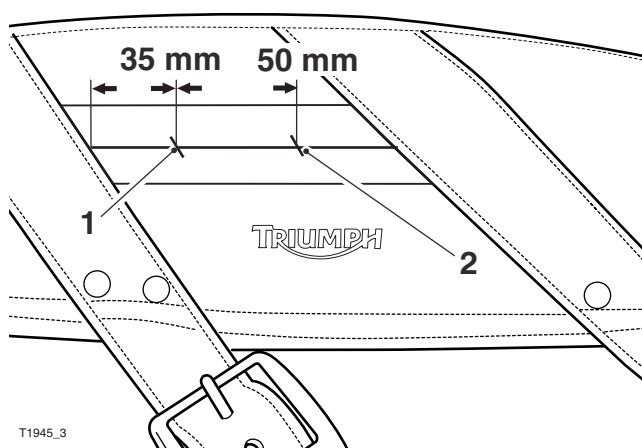


T1945_2

1. Drawn line

2. Measurement lines

20. **For the left hand pannier:** From the left hand side of the drawn line, measure in 35 mm and mark the line.
21. **For the right hand pannier:** From the right hand side of the drawn line, measure in 35 mm and mark the line.
22. **For both panniers:** From the new mark, measure 50 mm and mark the line.



T1945_3

1. 35 mm distance, left hand pannier shown
2. 50 mm distance

Note:

- **For both panniers, only drill through the pannier lid. Do not drill into any other part of the pannier.**
23. Open the pannier lid of both panniers and drill a hole in each marked position using a 6 mm diameter drill.

24. Remove the masking tape and clean off any marks.
25. Fit the reflector to the pannier and secure in position with two retaining washers.
26. Reconnect the battery, positive (red) lead first.



Warning

After fitting the accessory kit the motorcycle will exhibit new handling characteristics. Operate the motorcycle in a safe area free from traffic to gain familiarity with any new characteristics. Operation of the motorcycle when not familiar with any new handling characteristics may result in loss of motorcycle control and an accident.



Warning

If, after fitment of this accessory kit, you have any doubt about the performance of any aspect of the motorcycle, contact an authorised Triumph dealer and do not ride the motorcycle until the authorised dealer has declared it fit for use. Riding a motorcycle when there is any doubt as to any aspect of the performance of the motorcycle may result in loss of control of the motorcycle leading to an accident.



Warning

Never ride an accessory-equipped motorcycle at speeds above 80 mph (130 km/h).

The presence of accessories will cause changes in the stability and handling of the motorcycle. Failure to allow for changes in motorcycle stability may lead to loss of control or an accident.

Remember that the 80 mph (130 km/h) limit will be reduced by the fitting of non-approved accessories, incorrect loading, worn tyres, overall motorcycle condition and poor road or weather conditions.



Warning

The motorcycle must not be operated above the legal road speed limit except in closed-course conditions.



Warning

Only operate this Triumph motorcycle at high speed in closed-course on road competition or on closed-course racetracks. High speed operation should only be attempted by riders who have been instructed in the techniques necessary for high speed riding and are familiar with the motorcycle's characteristics in all conditions.

High speed operation in any other circumstances is dangerous and will lead to loss of motorcycle control and an accident.