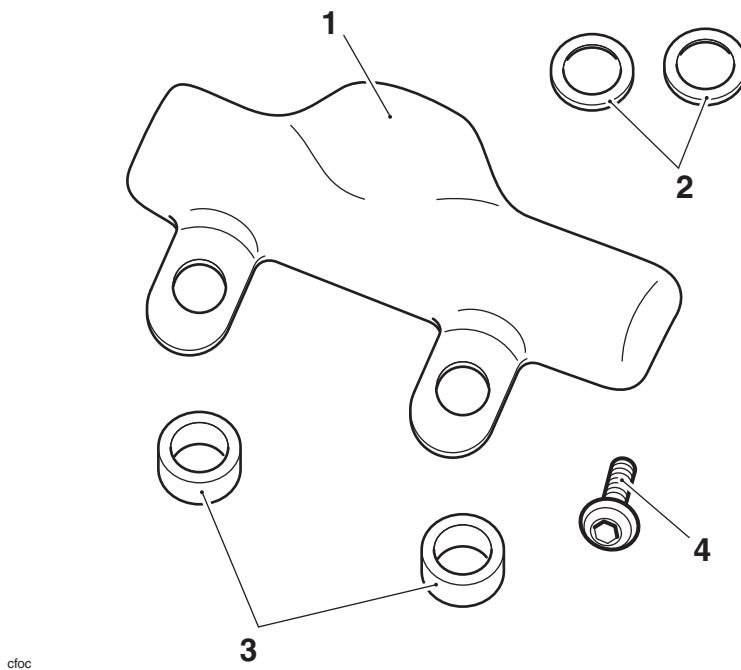


**Fitting Instructions:****Thunderbird****A9738148**

Thank you for choosing this Triumph genuine accessory kit. This accessory kit is the product of Triumph's use of proven engineering, exhaustive testing, and continuous striving for superior reliability, safety and performance.

Completely read all of these instructions before commencing the installation of the accessory kit in order to become thoroughly familiar with the kit's features and the installation process.

These instructions should be considered a permanent part of your accessory kit, and should remain with it even if your accessory equipped motorcycle is subsequently sold.



cloc

**Parts Supplied:**

1. Cover	1 off	3. Spacer	2 off
2. Washer	2 off	4. Bolt, M8	1 off



## Warning

This accessory kit is designed for use on Triumph Thunderbird motorcycles only and should not be fitted to any other Triumph model or to any other manufacturers motorcycle. Fitting this accessory kit to any other Triumph model, or to any other manufacturers motorcycle, may interfere with the rider and could affect the handling, stability or other aspects of the motorcycles operation which may result in loss of motorcycle control and an accident.



## Warning

Always have Triumph approved parts, accessories and conversions fitted by a trained technician of an authorised Triumph dealer. The fitment of parts, accessories and conversions by a technician who is not of an authorised Triumph dealer may affect the handling, stability or other aspects of the motorcycles operation which may result in loss of motorcycle control and an accident.



## Warning

A torque wrench of known accurate calibration must be used when fitting this accessory kit. Failure to tighten any of the fasteners to the correct torque specification may affect motorcycle performance, handling and stability. This may result in loss of motorcycle control and an accident.



## Warning

Before starting work, ensure the motorcycle is stabilised and adequately supported. This will help prevent it from falling and causing injury to the operator or damage to the motorcycle.

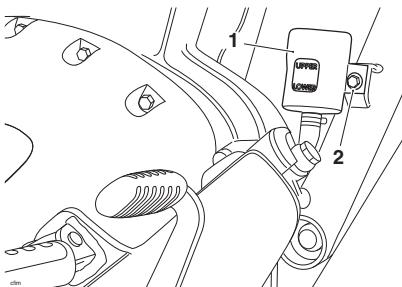
1. Remove the seat, as described in the service manual.
2. Disconnect the battery, negative (black) lead first.



## Caution

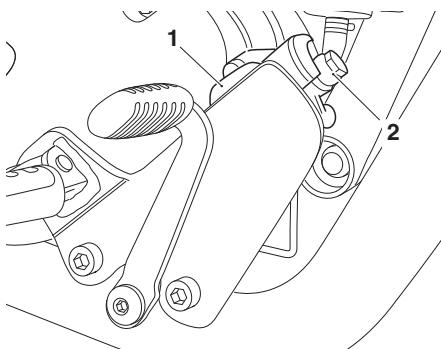
To prevent paint damage, do not spill brake fluid onto any area of the bodywork. Spilled brake fluid will damage paintwork.

3. Drain the fluid from the master cylinder by bleeding the system at the rear caliper until all fluid has been expelled.
4. Remove the fixing and remove the reservoir cover, and rear brake reservoir.



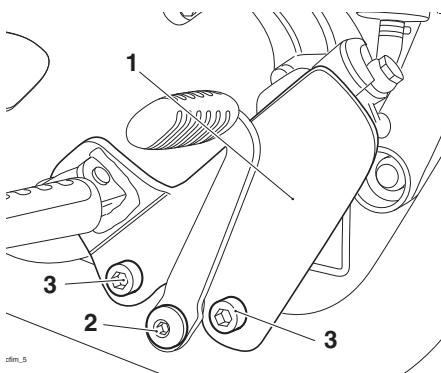
1. Reservoir cover
2. Fixing

- Disconnect the brake line from the master cylinder (discard the sealing washers).



- 1. Master cylinder**
- 2. Brake line union**

- Remove and discard the bolt securing the brake pedal to the engine bracket.
- Release the bolts securing the footrest plate to the engine bracket. Retain the bolts for re-use.

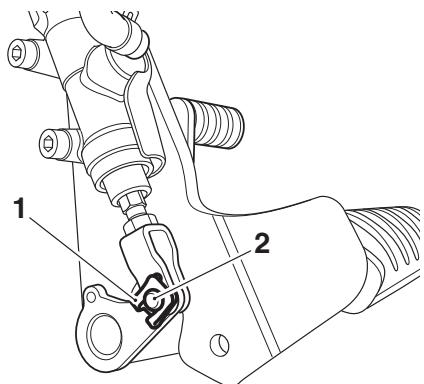


- 1. Footrest plate**
- 2. Bolt, brake pedal**
- 3. Bolts, footrest plate**

- Noting the position of the brake pedal return spring, detach the footrest plate, brake pedal, reservoir and master cylinder as an assembly.

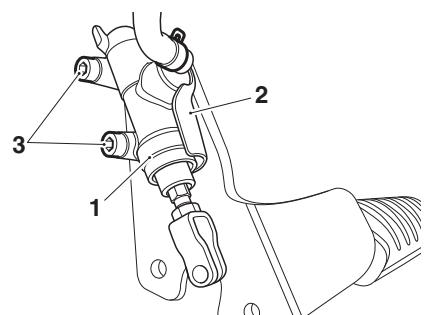
Collect the brake pedal return spring.

- Remove the clip from the brake pedal clevis pin. Remove the clevis pin.



- 1. Clip**
- 2. Clevis pin**

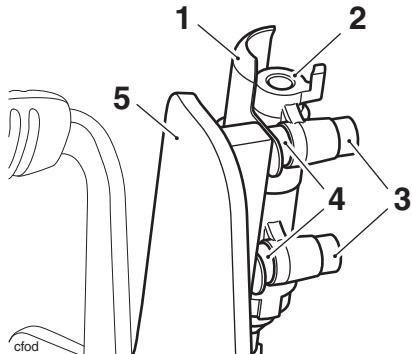
- Release the bolts securing the master cylinder to the footrest mounting plate. Remove the master cylinder cover. Retain the bolts for reuse.



- 1. Master cylinder**
- 2. Master cylinder cover**
- 3. Bolts**

- Retain the master cylinder cover if the motorcycle is to be returned to its original condition.

12. Position the master cylinder, the new cover and the two spacers from the kit to the footrest mounting plate.



1. Cover

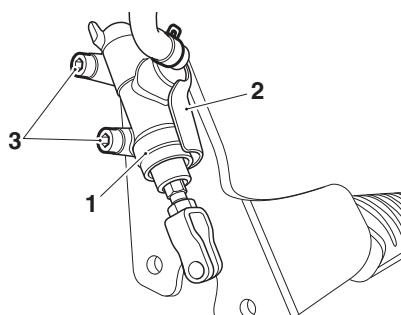
2. Master cylinder

3. Bolts

4. Spacers

5. Footrest mounting plate

13. Secure with the two mounting bolts and tighten to **27 Nm**.

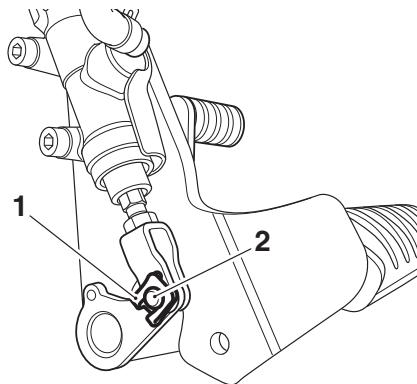


1. Master cylinder

2. Master cylinder cover

3. Bolts

14. Position the brake pedal to the pushrod, engage the clevis and retain it with the clip. Ensure the clip is fitted as shown below.



1. Clip

2. Clevis pin

15. Position the brake pedal return spring to the brake pedal shaft as noted during removal.

16. Align the brake pedal to its shaft and refit the master cylinder and footrest assembly to the engine bracket. Ensure the end of brake pedal return spring engages in the hole in the brake pedal.

17. Fit the new M8 bolt from the kit for the brake pedal and tighten to **22 Nm**.

18. Fit the original fixings for the footrest assembly and tighten to **50 Nm**.

19. Refit the brake fluid reservoir to the frame, position the cover and secure with the fixing. Tighten to **5 Nm**.

20. Incorporating the new washers from the kit, fit the brake pipe. Tighten the union bolt to **25 Nm**.



## Warning

Use only DOT 4 specification brake fluid as specified in the service manual. The use of brake fluids other than those DOT 4 fluids listed in the service manual may reduce the efficiency of the braking system leading to an accident.

21. Fill and bleed the rear brake system, as described in the service manual.
22. Reconnect the battery, positive (red) lead first.
23. Refit the rider's seat, as described in the service manual.
24. Check the operation of the rear brake. Rectify as necessary.



## Warning

Never ride an accessory equipped motorcycle (including those fitted Triumph approved windshields and luggage systems) at speeds above 80 mph (130 km/h).

The presence of accessories such as windshields and luggage systems will cause changes to the stability and handling of the motorcycle. Failure to allow for changes in motorcycle stability may lead to loss of control or an accident.

Remember that the 80 mph (130 km/h) limit will be reduced by the fitting of non-approved accessories, incorrect loading, worn tyres, overall motorcycle condition and poor road or weather conditions.



## Warning

It is dangerous to operate the motorcycle with defective brakes; you must have your authorised Triumph dealer take remedial action before you attempt to ride the motorcycle again. Failure to take remedial action may reduce braking efficiency leading to loss of motorcycle control and an accident.



## Warning

This motorcycle must not be operated above the legal road speed limit except in authorised closed-course conditions.



## Warning

If after the fitment of this accessory kit, you have any doubt about the performance of any aspect of the motorcycle, contact an authorised Triumph dealer and do not ride the motorcycle until the authorised dealer has declared it fit for use. Riding a motorcycle when there is any doubt as to any aspect of the performance of the motorcycle may result in loss of control of the motorcycle leading to an accident.

**TRIUMPH**