



Accessory Fitting Instructions

Sump Plate Kit, Aluminium, Clear	
Kit Number	Models Affected
A9708340	Street Twin, Speed Twin 900, Street Cup, Bonneville T100 from VIN 759204, Bonneville T120, Thruxton 1200, Thruxton 1200 R, Thruxton RS, Thruxton TFC, Speed Twin
A9700780	Street Scrambler, Scrambler 900
Sump Plate Kit, Aluminium, Black	
Kit Number	Models Affected
A9708380	Street Twin, Speed Twin 900, Street Cup, Bonneville T100 from VIN 759204, Bonneville T120, Bonneville T120 Black, Thruxton 1200, Thruxton 1200 R, Thruxton RS, Thruxton TFC, Speed Twin

Note:

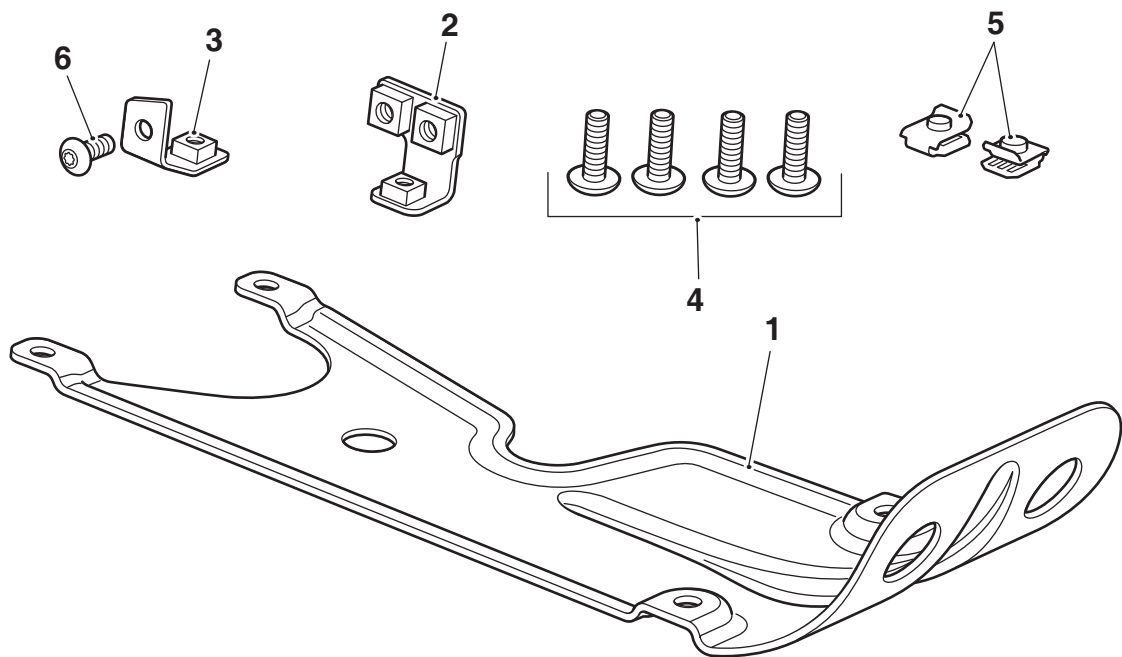
- **The accessory Sump Guard Kit A9700780 must not be fitted to Street Scrambler and Scrambler 900 models which have been fitted with an accessory Centre Stand Kit A9778045.**

Thank you for choosing this Triumph genuine accessory kit. This accessory kit is the product of Triumph's use of proven engineering, exhaustive testing, and continuous striving for superior reliability, safety and performance.

Completely read all of these instructions before commencing the installation of the accessory kit in order to become thoroughly familiar with the kit's features and the installation process.

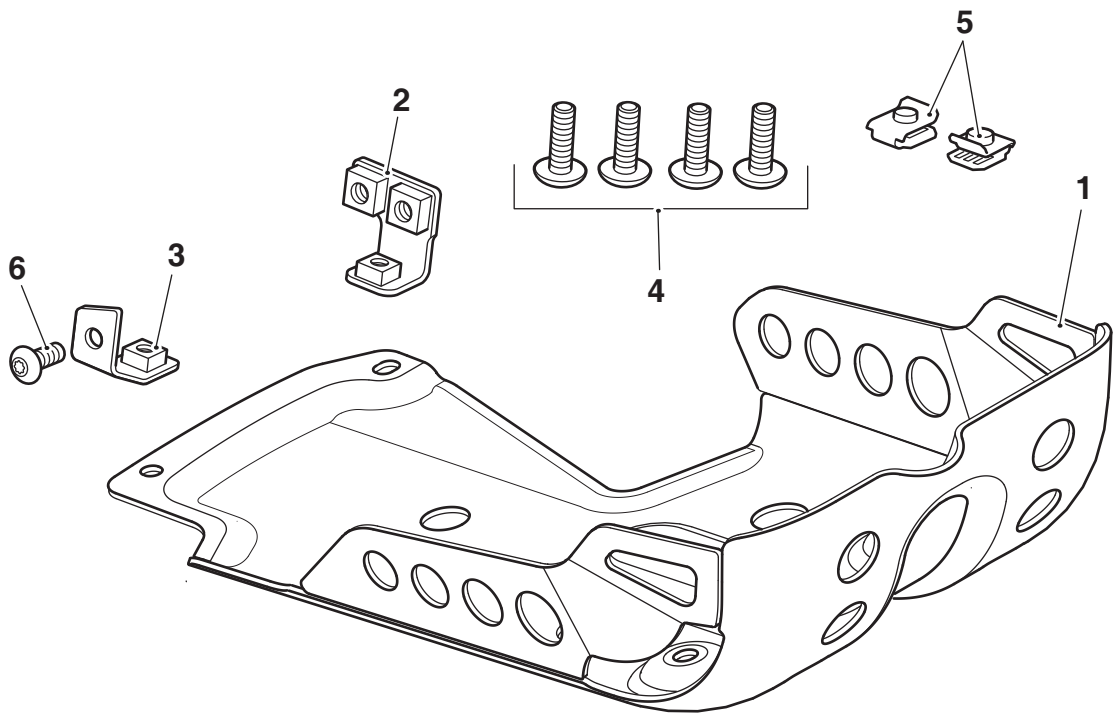
These instructions should be considered a permanent part of your accessory kit, and should remain with it even if your accessory equipped motorcycle is subsequently sold.

Parts Supplied: A9708340, A9708380



1. Sump plate	1 off	4. Screw, M6 x 20 mm	4 off
2. Bracket, left hand	1 off	5. Captive nut, M6	2 off
3. Bracket, right hand	1 off	6. Screw, M6 x 16 mm	1 off

Parts Supplied: A9700780



1. Sump plate	1 off	4. Screw, M6 x 20 mm	4 off
2. Bracket, left hand	1 off	5. Captive nut, M6	2 off
3. Bracket, right hand	1 off	6. Screw, M6 x 16 mm	1 off



Warning

Fit only genuine Triumph accessories to those models approved by Triumph as listed in the associated Triumph fitting instructions. The accessory kits covered in this instruction are designed for use on specific models of Triumph motorcycle. The accessory kits and the models applicable are listed at the start of the instruction. They should never be fitted to any other Triumph model or to any other manufacturer's motorcycle. Fitting an accessory kit to a Triumph model not listed, or to any other manufacturer's motorcycle will affect the performance, stability and handling of the motorcycle. This may affect the rider's ability to control the motorcycle and could result in an accident causing severe injuries or death.



Warning

Always have Triumph approved parts, accessories and conversions fitted by a trained technician of an authorised Triumph dealer. The fitment of parts, accessories and conversions by a technician who is not of an authorised Triumph dealer may affect the handling, stability or other aspects of the motorcycle's operation which may result in loss of motorcycle control and an accident.



Warning

Throughout this operation, ensure that the motorcycle is stabilised and adequately supported to prevent risk of injury from the motorcycle falling.



Warning

A torque wrench of known accurate calibration must be used when fitting this accessory kit. Failure to tighten any of the fasteners to the correct torque specification may affect motorcycle performance, handling and stability. This may result in loss of motorcycle control and an accident.



Warning

If the engine has recently been running, the exhaust system will be hot. Before working on or near the exhaust system, allow sufficient time for the system to cool, as touching any part of a hot exhaust could cause burn injuries.

Note:

- Triumph offers a broad range of approved genuine accessories for your motorcycle. We cannot therefore cover all possible equipment variations in these instructions. For removal and installation of Triumph Genuine Accessories, always refer to the instructions supplied with the respective accessory kit. To obtain additional copies of any Triumph accessory instructions, visit www.triumphinstructions.com or contact your authorised Triumph dealer.



Caution

Ensure the motorcycle is stabilised and adequately supported before removing the rear cradle fixings. Do not rely on the side stand to support the motorcycle. With the rear cradle fixings removed the side stand will become unstable and will not support the motorcycle.

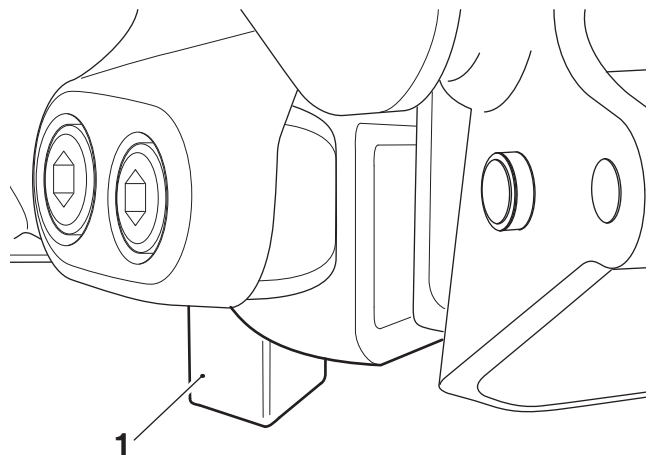
Street Scrambler and Scrambler 900 Models Only

- Remove the original sump guard as described in the Service Manual. Retain the sump guard and fixings for reuse if the motorcycle is to be returned to its original condition.

All Models

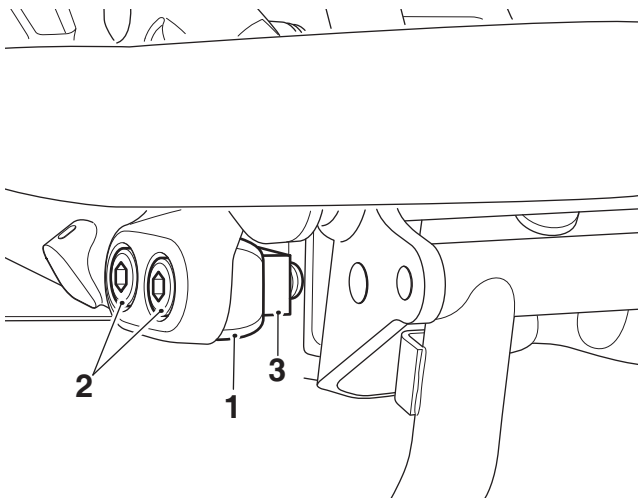
Note:

- For motorcycles without an accessory centre stand fitted, or with an accessory centre stand fitted which does not incorporate support brackets as shown below, follow steps 2 to 8.
- For motorcycles with an accessory centre stand fitted which incorporates support brackets as shown below, the left hand and right hand brackets in the kit are not required. Follow steps 5 to 7 only.



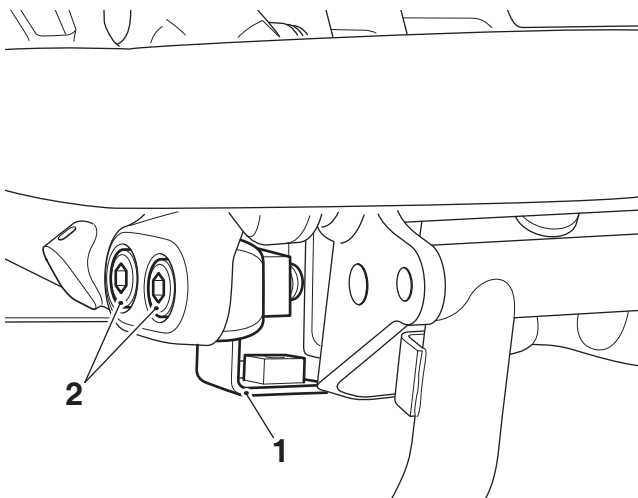
- Centre stand support bracket, left hand side shown

2. Remove the left hand rear cradle fixings and retaining plate. Retain the fixings for reuse. Retain the plate for use if the motorcycle is to be returned to its original condition.



1. Rear cradle
2. Fixings, rear cradle
3. Retaining plate

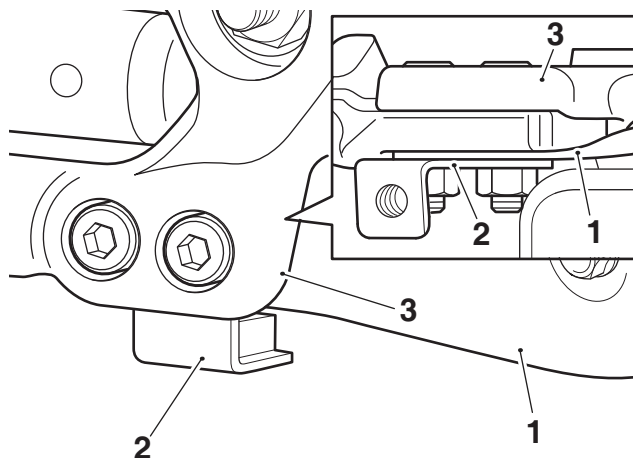
3. Fit the left hand bracket from the kit to the rear cradle, in the orientation shown. Fit the original rear cradle fixings and tighten to **40 Nm**.



1. Bracket, left hand
2. Fixings

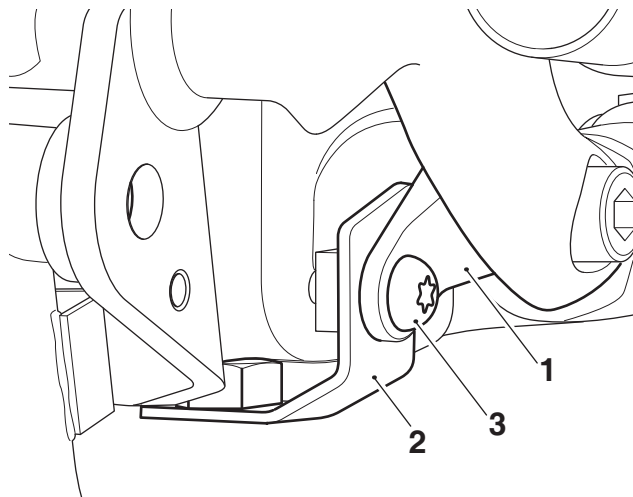
Note:

- For Street Scrambler and Scrambler 900 models with an accessory centre stand fitted, the left hand sump guard bracket must be positioned against the centre stand upstop bracket, as shown below.



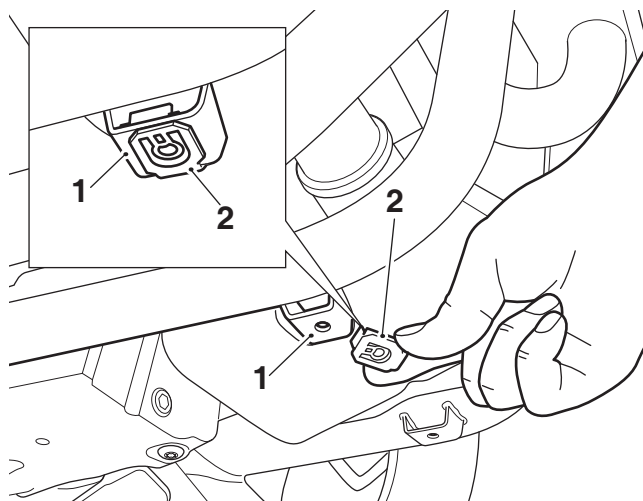
1. Upstop bracket
2. Sump guard bracket, left hand
3. Rear cradle

4. Align the right hand bracket from the kit with the mounting on rear right hand side of the frame, in the orientation shown. Fit the M6 x 16 mm screw from the kit, do not fully tighten the screw at this stage.



1. Mounting, frame
2. Bracket, right hand
3. Screw, M6 x 16 mm

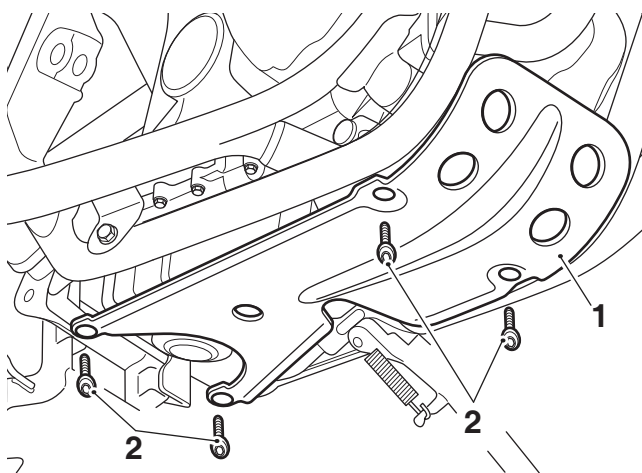
5. Collect a captive nut from the kit and fit to the front right hand side frame bracket, in the orientation shown. Repeat for the left hand side.



1. Bracket, frame, right hand shown
2. Captive nut

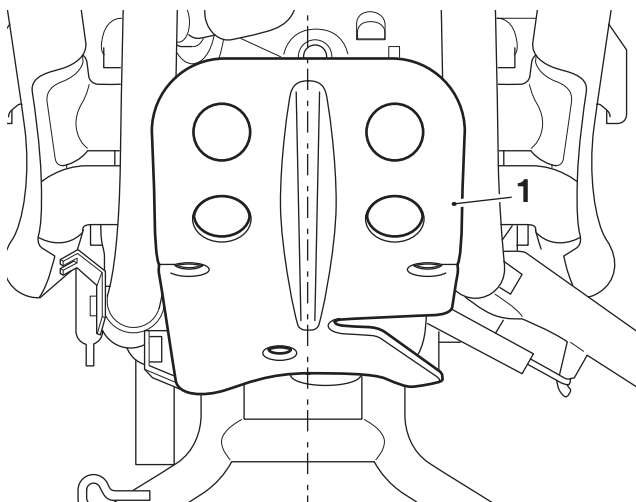
Note:

- For motorcycles without an accessory centre stand fitted, or with an accessory centre stand fitted which does not incorporate support brackets the rear fixings are fitted to the left hand and right hand brackets from the kit.
 - For motorcycles with an accessory centre stand fitted which incorporates support brackets the rear fixings are fitted to the centre stand support brackets.
6. Align the sump plate with the front and rear fixing positions and fit the four M6 x 20 mm screws from the kit. Do not fully tighten the screws at this stage.



1. Sump plate
2. Screw, M6 x 20 mm

7. Check that the sump plate is aligned centrally on the motorcycle and tighten the front fixings to **6 Nm** and the rear fixings to **12 Nm**.



1. Sump plate
8. Tighten the right hand bracket fixing to **12 Nm**.



Warning

After fitting the accessory kit the motorcycle will exhibit new handling characteristics. Operate the motorcycle in a safe area free from traffic to gain familiarity with any new characteristics. Operation of the motorcycle when not familiar with any new handling characteristics may result in loss of motorcycle control and an accident.



Warning

If, after fitting this accessory kit, you have any doubt about the performance of any aspect of the motorcycle, contact an authorised Triumph dealer and do not ride the motorcycle until the authorised dealer has declared it fit for use. Riding a motorcycle when there is any doubt as to any aspect of the performance of the motorcycle may result in loss of motorcycle control and an accident.



Warning

Never ride an accessory-equipped motorcycle at speeds above 80 mph (130 km/h).

The presence of accessories will cause changes in the stability and handling of the motorcycle. Failure to allow for changes in motorcycle stability may result in loss of motorcycle control and an accident.

Remember that the 80 mph (130 km/h) limit will be reduced by the fitting of non-approved accessories, incorrect loading, worn tyres, overall motorcycle condition and poor road or weather conditions.



Warning

The motorcycle must not be operated above the legal road speed limit except in closed-course conditions.



Warning

Only operate this Triumph motorcycle at high speed in closed-course, on-road competition or on closed-course racetracks. High-speed operation should only be attempted by riders who have been instructed in the techniques necessary for high speed riding and are familiar with the motorcycle's characteristics in all conditions.

High-speed operation in any other circumstances is dangerous and may result in loss of motorcycle control and an accident.