

Thank you for choosing this Triumph genuine accessory kit. This accessory kit is the product of Triumph's use of proven engineering, exhaustive testing, and continuous striving for superior reliability, safety and performance.

Completely read all of these instructions before commencing the installation of the accessory kit in order to become thoroughly familiar with the kit's features and the installation process.

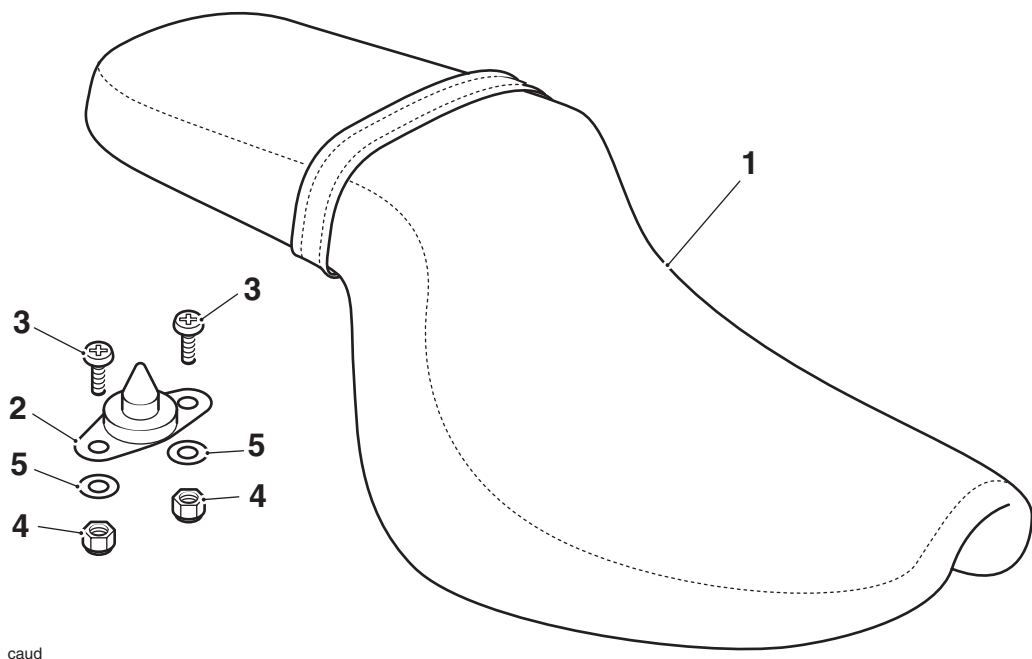
These instructions should be considered a permanent part of your accessory kit, and should remain with it even if your accessory equipped motorcycle is subsequently sold.

Warning

This accessory kit is designed for use on Triumph Speedmaster and America motorcycles only and should not be fitted to any other Triumph model or to any other manufacturers motorcycle. Fitting this accessory kit to any other Triumph model, or to any other manufacturers motorcycle, may interfere with the rider and could affect the handling, stability or other aspects of the motorcycles operation which may result in loss of motorcycle control and an accident.

Warning

Always have Triumph approved parts, accessories and conversions fitted by a trained technician of an authorised Triumph dealer. The fitment of parts, accessories and conversions by a technician who is not of an authorised Triumph dealer may affect the handling, stability or other aspects of the motorcycles operation which may result in loss of motorcycle control and an accident.



Parts Supplied:

- 1. Dual seat. 1 off
- 2. Mounting bayonet. 1 off
- 3. M6 x 20 bolts. 2 off
- 4. M6 locknuts 2 off
- 5. Plastic washers 2 off



Warning

Throughout this operation, ensure that the motorcycle is stabilised and adequately supported on a paddock stand to prevent risk of injury from the motorcycle falling.



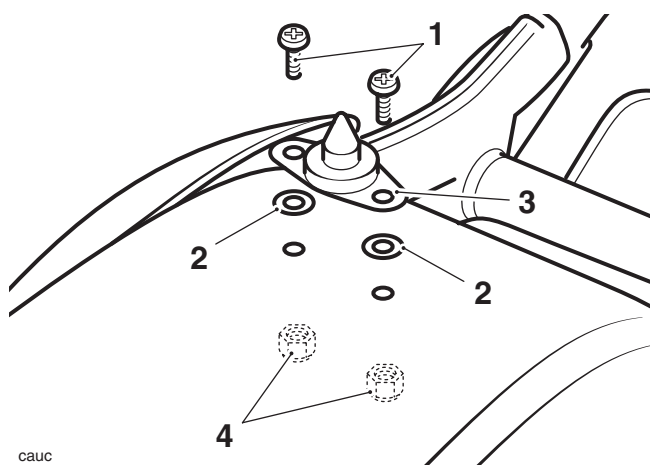
Warning

A torque wrench of known accurate calibration must be used when fitting this accessory kit. Failure to tighten any of the fasteners to the correct torque specification may result in loss of motorcycle control and an accident.

1. Remove the rear and front seats.

NOTE

- Retain the original seats for re-use if required.
2. Assemble the M6 bolts and plastic washers to the mounting bayonet as shown.
 3. Fit to the rear mudguard using the two M6 locknuts to secure the assembly. Tighten to **6 Nm**.
 4. Remove the owner's manual from the rear seat and locate in the pocket under the dual seat.
 5. Fit the dual seat ensuring the seat bayonet engages correctly.
 6. Refit the retaining bolt to the rear of the dual seat and tighten to **10 Nm**.



1. M6 bolts
2. Plastic washers
3. Mounting bayonet
4. M6 Locknuts



Warning

Never ride an accessory equipped motorcycle (including those fitted with Triumph approved windscreens and luggage systems) at speeds above 80 mph (130 km/h).

The presence of accessories such as windscreens and luggage systems will cause changes in the stability and handling of the motorcycle. Failure to allow for changes in motorcycle stability may lead to loss of control or an accident.

Remember that the 80 mph (130km/h) limit will be reduced by the fitting of non-approved accessories, incorrect loading, worn tyres, overall motorcycle condition and poor road or weather conditions.



Warning

The motorcycle must not be operated above the legal road speed limit except in closed course conditions.



Warning

Only operate this Triumph motorcycle at high speed in closed-course on-road competition or on closed course racetracks. High speed operation should only be attempted by riders who have been instructed in the techniques necessary for high speed riding and are familiar with the motorcycle's characteristics in all conditions.

High speed operation in any other circumstances is dangerous and will lead to loss of motorcycle control and an accident.



Warning

If, after fitment of this accessory kit, you have any doubt about the performance of any aspect of the motorcycle, contact an authorised Triumph dealer and do not ride the motorcycle until the authorised dealer has declared it fit for use. Riding a motorcycle when there is any doubt as to any aspect of the performance of the motorcycle may result in loss of control of the motorcycle leading to an accident.