

# **Accessory Fitting Instructions**

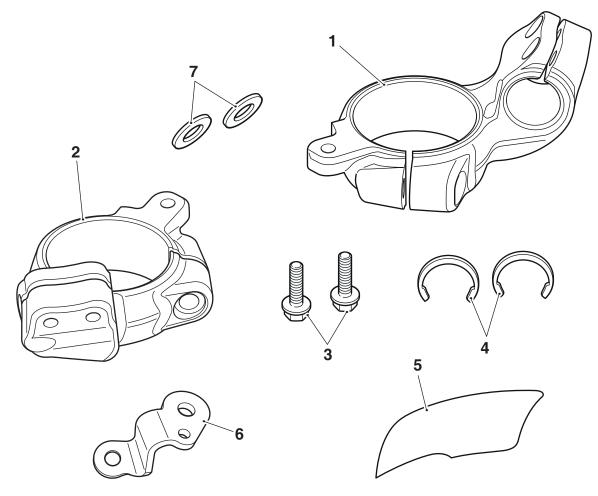
Low Handlebar Kit						
Kit Number	Models Affected					
A9638129	Thruxton 1200					
A9638108	Thruxton 1200 R, Thruxton RS					
Front Fairing Kit						
Kit Number	Models Affected					
A9708524	Thruxton 1200					
A9708522	Thruxton 1200 R, Thruxton RS					

Thank you for choosing this Triumph genuine accessory kit. This accessory kit is the product of Triumph's use of proven engineering, exhaustive testing, and continuous striving for superior reliability, safety and performance.

Completely read all of these instructions before commencing the installation of the accessory kit in order to become thoroughly familiar with the kit's features and the installation process.

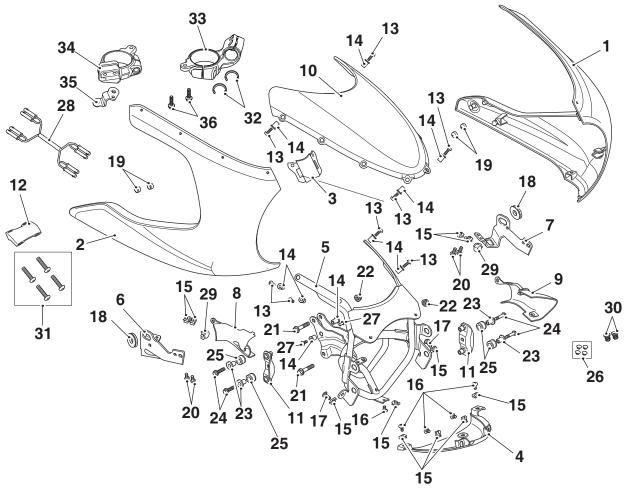
These instructions should be considered a permanent part of your accessory kit, and should remain with it even if your accessory equipped motorcycle is subsequently sold.

# Parts Supplied: A9638108, A9638129



1.	Riser, left hand	1 off	5.	Protective film	1 off
2.	Riser, right hand	1 off	6.	Bracket, front brake reservoir (A9638108 only)	1 off
3.	Fixing, M5 $\times$ 20 mm or M5 $\times$ 16 mm	2 off	7.	Washer (A9638129 only)	2 off
4.	Circlip	2 off	8.	Cleaning wipe (not shown)	1 off

### Parts Supplied: A9708522, A9708524



1.	Fairing panel, left hand	1 off	19. Rubber stand off	4 off
2.	Fairing panel, right hand	1 off	20. Fixing, M5 x 12 mm (hex head)	4 off
3.	Fairing panel, centre	1 off	21. Fixing, M8 x 40 mm	2 off
4.	Fairing panel, lower	1 off	22. Lock nut, M8	2 off
5.	Sub-frame	1 off	23. Flanged sleeve	4 off
6.	Rear mounting bracket, right hand	1 off	24. Fixing, M6 x 30 mm	4 off
7.	Rear mounting bracket, left hand	1 off	25. Grommet	4 off
8.	Cable cover, right hand	1 off	26. Ratchet clip	4 off
9.	Cable cover, left hand	1 off	27. Fixing, M5 x 12 mm (button head)	2 off
10.	Screen, fairing	1 off	28. Sub-harness, indicators	1 off
11.	Headlamp bracket	2 off	29. Cable clip	2 off
12.	Spacer block	1 off	30. Plastic plug	2 off
13.	Fixing, M5 x 16 mm (small head)	8 off	31. Fixing M6 x 25 mm	4 off
14.	Well nut	10 off	32. Circlip	2 off
15.	Captive nut	11 off	33. Riser, left hand	1 off
16.	Fixing, M5 x 11 mm	5 off	34. Riser, right hand	1 off
17.	Fixing, M5 x 16 mm (large head)	2 off	35. Bracket, front reservoir (A9708522)	1 off
18.	Grommet	2 off	36. Fixing, M5 x 20 mm	2 off

# Warning

The accessory kits covered in this instruction are designed for use on specific models of Triumph motorcycle. The accessory kits and the models applicable are listed at the start of the instruction. They should not be fitted to any other Triumph model or to any other manufacturer's motorcycle. Fitting an accessory kit to a Triumph model not listed, or to any other manufacturer's motorcycle will affect the performance, stability and handling of the motorcycle. This may affect the rider's ability to control the motorcycle and could cause an accident.

# A

# Warning

Always have Triumph approved parts, accessories and conversions fitted by a trained technician of an authorised Triumph dealer. The fitment of parts, accessories and conversions by a technician who is not of an authorised Triumph dealer may affect the handling, stability or other aspects of the motorcycle's operation which may result in loss of motorcycle control and an accident.



# **Warning**

Make sure the motorcycle is stabilised and adequately supported. Do not support the motorcycle on any ancillary component, the exhaust system or any other non structural parts of the motorcycle frame. A correctly supported motorcycle will help prevent it from falling. An unstable motorcycle may fall, causing injury to the operator or damage to the motorcycle.



### Warning

A torque wrench of known accurate calibration must be used when fitting this accessory kit. Failure to tighten any of the fasteners to the correct torque specification may affect motorcycle performance, handling and stability. This may result in loss of motorcycle control and an accident.

#### Note:

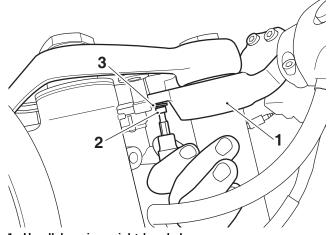
 Triumph offers a broad range of approved genuine accessories for your motorcycle.
We cannot therefore cover all possible equipment variations in these instructions. For removal and installation of Triumph Genuine Accessories, always refer to the instructions supplied with the respective accessory kit.
To obtain additional copies of any Triumph accessory instructions, visit www.triumphinstructions.com or contact your authorised Triumph dealer.

#### Low Handlebar Installation

- Remove the seat, as described in the Service Manual.
- Disconnect the battery, negative (black) lead first
- 3. Remove the headlamp fixings as described in the Service Manual. Carefully lower the headlamp and make sure it is supported. Retain the fixings for reuse.

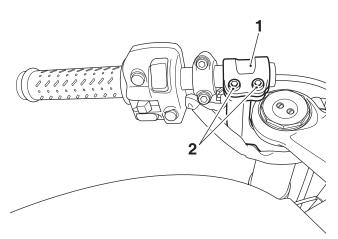
#### Note:

- If a low handlebar kit only is to be fitted retain the headlamp sub-frame and fixings for reuse.
- If a fairing kit is to be fitted retain the headlamp sub-frame and fixings for reuse if the motorcycle is to be returned to its original condition.
- 4. Remove the headlamp sub-frame, as described in the Service Manual.
- Remove the handlebar riser orientation fixings from the underside of the top yoke, as shown. Retain the washers for reuse if the motorcycle is to be returned to its original condition. Discard the fixings.

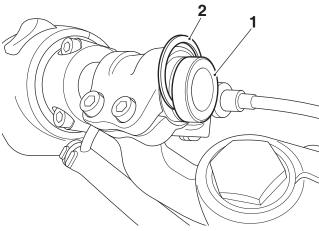


- 1. Handlebar riser, right hand shown
- 2. Fixing
- 3. Washer

6. Remove the handlebar pinch bolts from the handlebar risers. Retain the bolts for reuse.

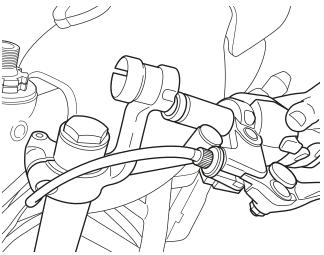


- 1. Handlebar riser, left hand shown
- 2. Pinch bolts
- 7. Slide the handlebars in towards the centre of the motorcycle to expose the circlip on the handlebar.
- 8. Remove the circlips and discard them.

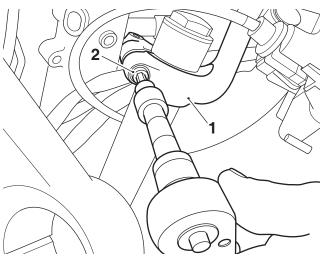


- 1. Handlebar
- 2. Circlip
- 9. Remove the top yoke, as described in the Service Manual.

10. Slide the left hand handlebar assembly out of the handlebar riser and make sure it is supported.

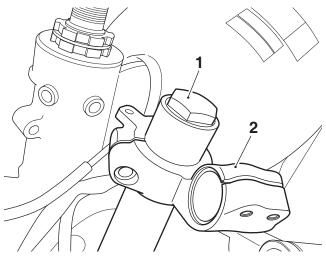


 Remove the front fork pinch bolts from the left hand handlebar riser. Retain the bolts for reuse.

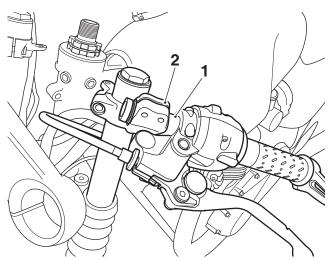


- 1. Handlebar riser, left hand shown
- 2. Pinch bolt
- 12. Remove the left hand handlebar riser from the front fork. Retain the handlebar riser for reuse if the motorcycle is to be returned to its original condition.

13. Fit the left hand low handlebar riser from the kit on to the front fork, as shown.

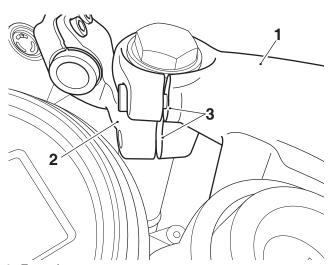


- 1. Front fork
- 2. Handlebar riser
- 14. Fit the left hand handlebar assembly into the handlebar riser.

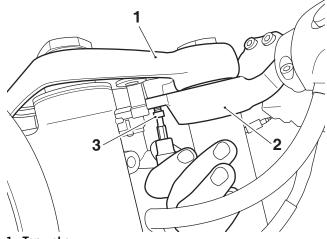


- 1. Handlebar
- 2. Handlebar riser
- 15. Repeat steps 10 to 14 for the right hand side.
- 16. Refit the top yoke, as described in the Service Manual.

17. Position the handlebar risers to the underside of the top yoke, remove the plastic wedges and align the split line of the handlebar risers with the split line of the top yoke, as shown.

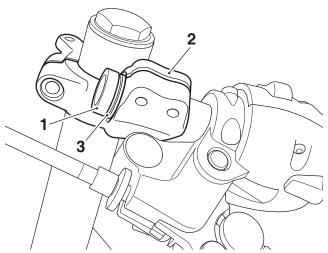


- 1. Top yoke
- 2. Handlebar riser
- 3. Split line
- 18. Fit the M5  $\times$  20 mm or M5  $\times$  16 mm fixings provided in the kit and secure the handlebar riser orientation feature to the underside of the top yoke. Tighten the M5  $\times$  20 mm fixings to **8 Nm**, tighten the M5  $\times$  16 mm fixings to **5 Nm**.

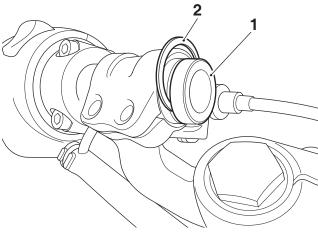


- 1. Top yoke
- 2. Handlebar riser
- 3. Fixing
- 19. Fit the original front fork pinch bolts to the handlebar risers. Tighten to **20 Nm**.

20. Slide the left hand handlebar through the handlebar riser until the circlip groove in the end of the handlebar is exposed.

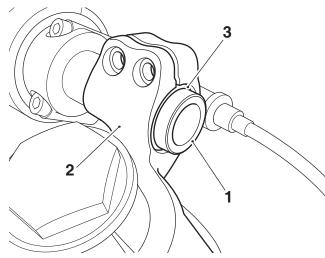


- 1. Handlebar
- 2. Handlebar riser
- 3. Circlip groove
- 21. Fit the new circlip provided in the kit into the groove in the handlebar.



- 1. Handlebar
- 2. Circlip

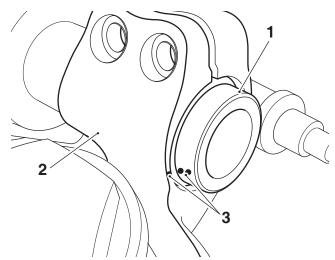
22. Slide the handlebar back through the handlebar riser until the circlip abuts the riser.



- 1. Handlebar
- 2. Handlebar riser
- 3. Circlip
- 23. Repeat steps 20 to 22 for the right hand side.

#### Note:

- The handlebars have two alignment marks on the left hand side and one alignment mark on the right hand side.
- 24. Rotate the handlebars to align the alignment marks on the handlebars and handlebar risers. Remove the plastic wedges from the handlebar risers.



- 1. Handlebar, left hand shown
- 2. Handlebar riser
- 3. Alignment marks
- 25. Fit the original handlebar pinch bolts and tighten to **8.5 Nm**.

#### Thruxton 1200 Models only

#### Note:

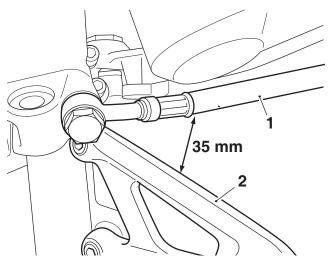
 When fitting the low bar kit without the fairing kit the front brake hose position must be adjusted.



### Caution

To prevent damage, make sure that any displaced brake fluid does not come into contact with any part of the bodywork.

- 26. Drain the brake fluid from the front master cylinder. Attach a tube to the right hand brake caliper bleed nipple, loosen the bleed nipple and allow the brake fluid to drain into a suitable container. Operate the brake lever until all fluid has been expelled from the master cylinder.
- 27. Remove the front brake hose fixing from the master cylinder, placing a cloth under the hose connection to absorb any remaining fluid which may be displaced. Retain the fixing for reuse, discard the washers.
- 28. Refit the brake hose to the master cylinder with the original fixing and new washers provided in the kit. Do not fully tighten the fixing at this stage.
- 29. Adjust the position of the brake hose on the master cylinder until a clearance of 35 mm is achieved between the brake hose and headlamp mounting bracket, as shown.



- 1. Brake hose
- 2. Headlamp mounting bracket
- 30. Tighten the brake hose fixing to 25 Nm.

# **Warning**

Use only DOT 4 specification brake fluid as specified in the Service Manual. The use of brake fluids other than those DOT 4 fluids listed in the Service Manual may reduce the efficiency of the braking system leading to an accident.

# Warning

Make sure of absolute cleanliness when adding brake fluid to the brake fluid reservoir. Do not allow moisture or debris to enter the cylinder as this will adversely affect the fluid properties. Always use fluid from a sealed container and do not use fluid from a container which has been opened for any period of time. Always check for fluid leakage around hydraulic fittings and for damage to hoses. A dangerous riding condition leading to an accident could result if this warning is ignored.

- 31. Fill the fluid reservoir with new DOT 4 brake fluid and bleed the front brakes, as described in the Service Manual.
- 32. To inspect the brake fluid level, check the level of fluid visible in the window on the fluid reservoir body.
- 33. Examine the brake system for correct operation and fluid leaks. Rectify as necessary.



# Warning

It is dangerous to operate the motorcycle with defective brakes; you must have your authorised Triumph dealer take remedial action before you ride the motorcycle again. Failure to take remedial action may result in reduced braking efficiency leading to loss of motorcycle control and an accident.

### Thruxton 1200 R, Thruxton RS Models only



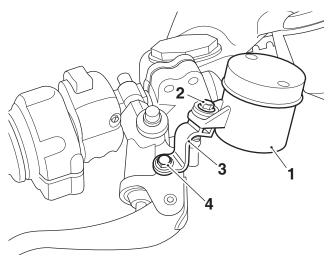
### Caution

To prevent damage, make sure that any displaced brake fluid does not come into contact with any part of the bodywork.

34. Drain the brake fluid from the front master cylinder. Attach a tube to the right hand brake caliper bleed nipple, loosen the bleed nipple and allow the brake fluid to drain into a suitable container. Operate the brake lever until all fluid has been expelled from the master cylinder.

#### Note:

- Note the position and orientation of the retaining clips for the brake fluid hose.
- 35. Detach the brake fluid hose and its retaining clips from the reservoir and master cylinder, placing a cloth under the hose and reservoir connection to absorb any remaining fluid which may be displaced. Retain the brake fluid hose and retaining clips for reuse.
- 36. Remove the master cylinder fluid reservoir from its mounting bracket. Retain the fixing for reuse.
- 37. Remove the fluid reservoir mounting bracket. Retain the bracket for reuse if the motorcycle is to be returned to its original condition. Retain the fixing for reuse.
- 38. Fit the fluid reservoir mounting bracket from the kit, as shown below and secure with the original fixing. Tighten to **6 Nm**.
- 39. Fit the fluid reservoir on to the new mounting bracket, as shown below and secure with the original fixing. Tighten to **6 Nm**.



- 1. Fluid reservoir
- 2. Fixing, fluid reservoir
- 3. Mounting bracket
- 4. Fixing, mounting bracket

# A

# Warning

When trimming any brake hose make sure hands are clean and free from oil or grease. Always use a clean sharp knife, never use any cutting tool which will create debris which could enter the hose during the trimming process. Oil, grease or debris which enters the braking system will cause contamination and will reduce the efficiency of the braking system leading to loss of motorcycle control and an accident.

40. Recover the original brake fluid hose, remove the retaining clips and carefully trim the hose squarely to a length of 65 mm using a clean sharp knife. Retain the 65 mm hose and discard the excess.

#### Note:

- The 65 mm length of brake hose is not compatible with the original handlebar risers.
  Replace the 65 mm length of brake hose with a new original specification brake hose if the motorcycle is to be returned to its original condition.
- 41. Check the trimmed hose for any splitting, damage or internal debris. Replace if necessary.
- 42. Refit the retaining clips.
- 43. Refit the hose to the front brake master cylinder and reservoir. Make sure that the hose is fully on the spigots and secure with the retaining clips as noted for removal.



### Warning

Use only DOT 4 specification brake fluid as specified in the Service Manual. The use of brake fluids other than those DOT 4 fluids listed in the Service Manual may reduce the efficiency of the braking system leading to an accident.



### Warning

Make sure of absolute cleanliness when adding brake fluid to the brake fluid reservoir. Do not allow moisture or debris to enter the cylinder as this will adversely affect the fluid properties. Always use fluid from a sealed container and do not use fluid from a container which has been opened for any period of time. Always check for fluid leakage around hydraulic fittings and for damage to hoses. A dangerous riding condition leading to an accident could result if this warning is ignored.

- 44. Fill the fluid reservoir with new DOT 4 brake fluid and bleed the front brakes, as described in the Service Manual.
- 45. To inspect the brake fluid level, check the level of fluid visible in the window on the fluid reservoir body, refer to the Service Manual.
- 46. Examine the brake system for correct operation and fluid leaks. Rectify as necessary.

# **Marning**

It is dangerous to operate the motorcycle with defective brakes; you must have your authorised Triumph dealer take remedial action before you ride the motorcycle again. Failure to take remedial action may result in reduced braking efficiency leading to loss of motorcycle control and an accident.

#### All Models

#### Note:

 If a low handlebar kit only is to be fitted continue from step 47. If a fairing kit is to be fitted continue from step 1 of 'Fairing Installation'.



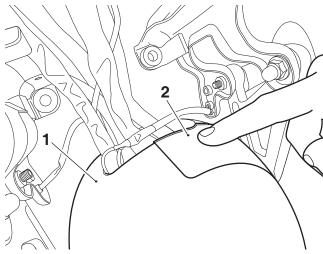
### Caution

When fitting self-adhesive parts care must be taken to make sure positioning is correct and accurate. Once the adhesive has been attached to the mounting surface, there is no satisfactory method of removal or re-positioning if incorrectly aligned. Initial bonding is instant, full bonding is achieved after 72 hours.

#### Note:

- Read the warning notices printed on the cleaning wipe packet.
- The surface to which the protective film is affixed must be clean and dry to make sure that the adhesive has a sound base to adhere
- 47. Clean the top of the headlamp with the cleaning wipe provided in the kit.
- 48. Collect the protective film from the kit and peel off the clear coloured upper cover.
- 49. Peel the white coloured backing paper away for approximately 15 mm from the cut-out edge of the protective film.

50. Attach the protective film to the top of the headlamp aligning the cut-out edge of the protective film with the aperture in the headlamp bowl, as shown.



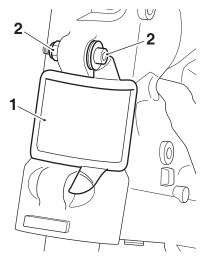
- 1. Headlamp bowl
- 2. Protective film
- 51. Refit the headlamp sub-frame, as described in the Service Manual.
- 52. Refit the headlamp, as described in the Service Manual.
- 53. Reconnect the battery, positive (red) lead first and tighten the battery terminals to **4.5 Nm**.
- 54. Refit the seat, as described in the Service Manual.
- 55. Adjust any mirrors fitted to the correct position, as described in the Owner's Handbook.



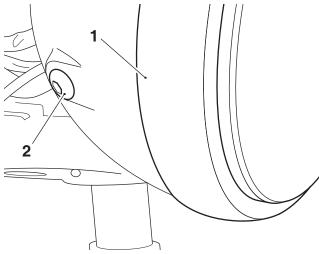
Move the handlebars to left and right full lock while checking that cables and harnesses do not bind. Cables or harnesses that bind will restrict the steering causing loss of motorcycle control and an accident.

### Fairing Installation

1. Remove the VIN plate cover from the headstock. Retain the cover and all fixings for reuse if the motorcycle is to be returned to its original condition.

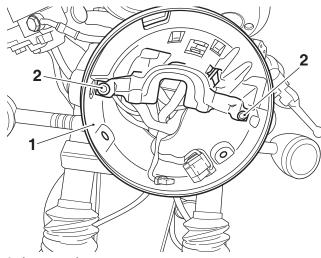


- 1. VIN plate cover
- 2. Fixings
- 2. Remove the headlamp bezel fixings. Retain the fixings for reuse.

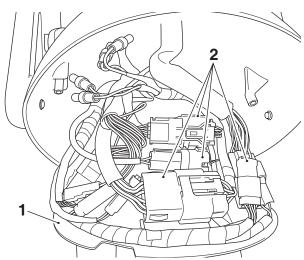


- 1. Headlamp bezel
- 2. Fixing, right hand shown
- 3. Disconnect the electrical connectors and remove the headlamp bezel and lens assembly from the headlamp bowl.

4. Remove the headlamp inner cowl fixings. Retain the fixings for reuse.

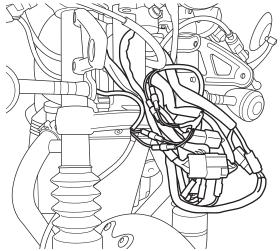


- 1. Inner cowl
- 2. Fixings
- Noting each electrical connection position to aid reassembly, remove all of the electrical connections from the inner cowl and then remove the inner cowl. Retain the inner cowl for reuse.

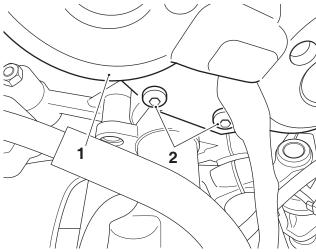


- 1. Inner cowl
- 2. Harness connections

6. Remove the headlamp bowl, leaving the wiring harnesses connected to the motorcycle.

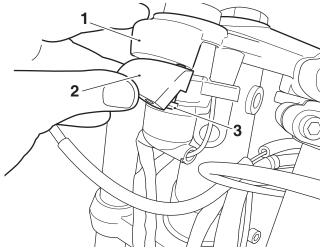


- 7. Remove the indicators, as described in the Service Manual. Retain the indicators and fixings for reuse, discard the washers.
- 8. Remove the two instrument panel fixings. Carefully position the instrument panel aside making sure it is supported. Discard the fixings.

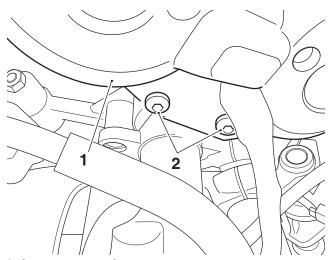


- 1. Instrument panel
- 2. Fixings

9. Fit the spacer block provided in the kit to the instrument panel fixing positions on the underside of the top yoke with two of the M6 x 25 mm fixings from the kit. Tighten the fixings to **8 Nm**.

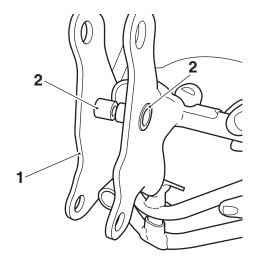


- 1. Top yoke
- 2. Spacer block
- 3. Fixings, M6 x 25 mm
- 10. Locate the instrument panel to the spacer block. Secure with two M6 x 25 mm fixings from the kit. Tighten the fixings to **8 Nm**.

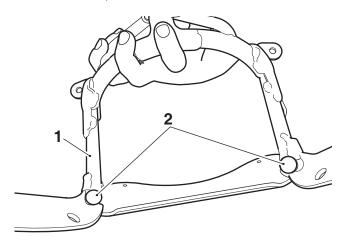


- 1. Instrument panel
- 2. Fixings

11. Fit two well nuts provided in the kit into the new sub-frame, as shown.

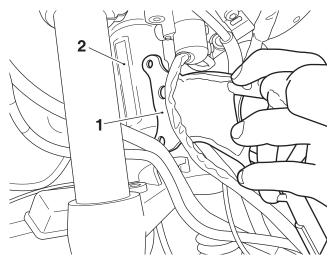


- 1. Sub-frame
- 2. Well nuts
- 12. Fit the plastic plugs provided in the kit into the sub-frame, as shown.

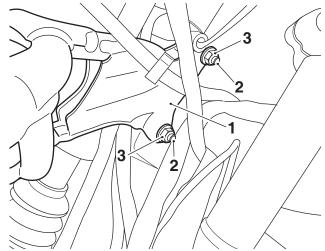


- 1. Sub-frame
- 2. Plastic plug

13. Locate the sub-frame on to the headstock and align the fixing positions as shown.

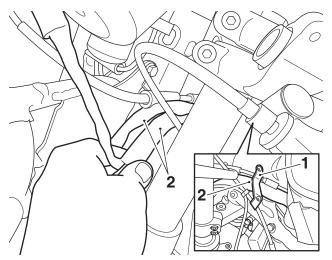


- 1. Sub-frame
- 2. Headstock
- 14. Fit the M8 x 40 mm fixings provided in the kit from the right hand side of the sub-frame and secure with the M8 lock nuts provided in the kit. While holding the fixings tighten the lock nuts to **25 Nm**.



- 1. Sub-frame
- 2. Fixing, M8 x 40 mm
- 3. Lock nut, M8
- 15. Remove the fuel tank, as described in the Service Manual.

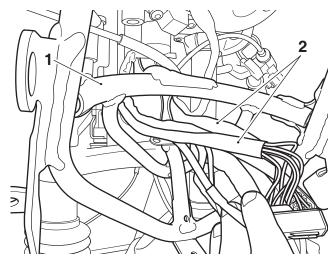
16. Gently pull the wiring harness through the cable guide on the left hand side of the motorcycle towards the front of the motorcycle, as shown.



- 1. Cable guide
- 2. Wiring harness

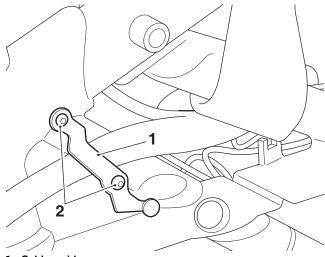
#### Note:

- The instrument panel harness must be routed to the left hand side of the sub-frame, the ignition barrel harness must be routed to the right hand side of the sub-frame.
- 17. Route all of the electrical harnesses through to the front of the sub-frame, if necessary disconnect and reconnect harness connections one at a time as required.

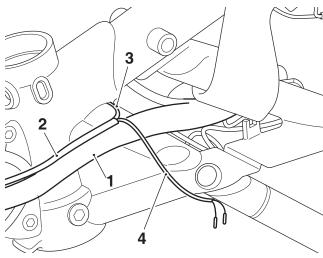


- 1. Sub-frame
- 2. Wiring harnesses

18. Remove the cable guide from the left hand side of the motorcycle. Retain the cable guide and fixings for reuse.

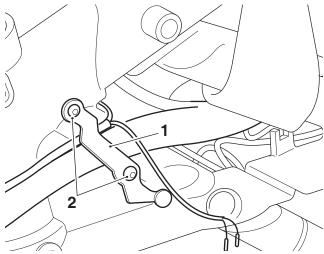


- 1. Cable guide
- 2. Fixings
- 19. Position the indicator sub-harness provided in the kit through to the front of the sub-frame and connect to the indicator connectors on the main harness.
- 20. Route the opposite ends of the sub-harness along the left hand side of the headstock along the top of the main harness. Route the sub-harness lead with the red tape marking through the frame to the right hand side of the motorcycle. The unmarked sub-harness lead should be routed over the left hand side of the frame, as shown.



- 1. Main harness
- 2. Sub-harness
- 3. Sub-harness lead, red tape
- 4. Sub-harness lead, unmarked

21. Refit the cable guide using the original fixings. Tighten the fixings to **3 Nm**.

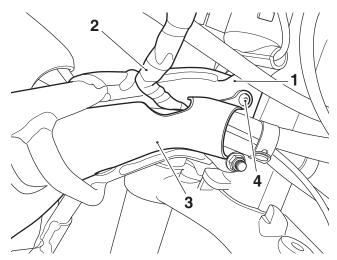


- 1. Cable guide
- 2. Fixings
- 22. Refit the fuel tank, as described in the Service Manual

# Warning

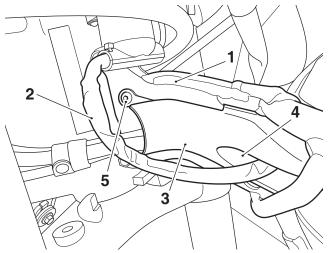
A wiring harness which becomes trapped or kinked during installation, or general motorcycle operation, may result in wiring harness damage and electrical problems. This could give rise to a dangerous riding condition resulting in a fire, loss of motorcycle control and an accident.

23. Fit the left hand cable cover to the left hand side of the sub-frame with the M5  $\times$  12 mm button head fixing at the rear of the cover. Tighten the fixing to **1.5 Nm**.

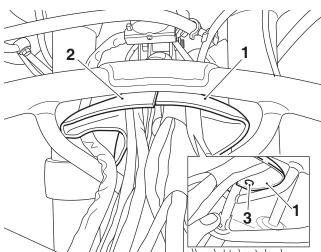


- 1. Sub-frame
- 2. Instrument panel harness
- 3. Cable cover, left hand
- 4. Fixing, M5 x 12 mm (button head)

24. Fit the right hand cable cover to the right hand side of the sub-frame making sure the ignition harness is routed through the recess in the front of the cover, as shown. Fit an M5  $\times$  12 mm button head fixing at the rear of the cover. Tighten the fixing to **1.5 Nm**.

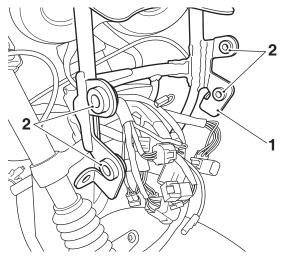


- 1. Sub-frame
- 2. Ignition harness
- 3. Cable cover, right hand
- 4. Recess. cable cover
- 5. Fixing, M5  $\times$  12 mm (button head)
- 25. Fit the ratchet clips provided in the kit to secure the front of the cable covers.

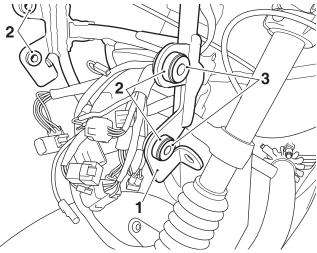


- 1. Cable cover, left hand
- 2. Cable cover, right hand
- 3. Ratchet clip, left hand shown
- 26. Check that the instrument panel and ignition wiring harnesses are not trapped by the cable covers.

27. Fit the four grommets provided in the kit into the sub-frame, as shown.

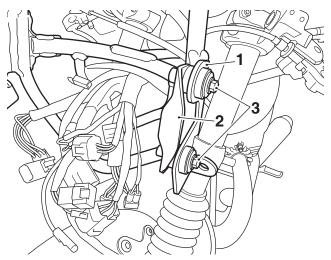


- 1. Sub-frame
- 2. Grommets
- 28. Fit the four flanged sleeves provided in the kit into the sub-frame grommets, as shown.

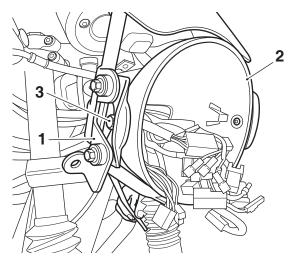


- 1. Sub-frame
- 2. Grommets
- 3. Flanged sleeves, left hand shown

29. Fit the headlamp mounting brackets provided in the kit to the sub-frame with the M6  $\times$  30 mm fixings provided in the kit, as shown. Tighten the fixings to **9 Nm**.

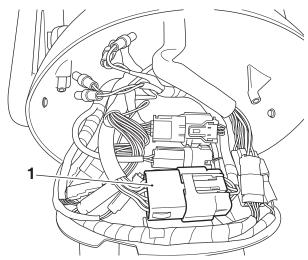


- 1. Sub-frame
- 2. Headlamp mounting bracket, left hand shown
- 3. Fixing, M6 x 30 mm
- 30. Position the electrical harnesses through the rear of the headlamp bowl and fit the headlamp bowl to the new sub-frame with the original fixings, as shown. Do not fully tighten the fixings at this stage.



- 1. Sub-frame
- 2. Headlamp bowl
- 3. Fixings

31. Attach the electrical connectors to the inner cowl as noted on removal.



### 1. Ignition barrel harness connector

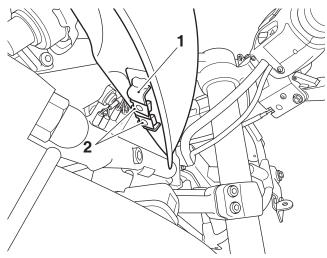
- 32. Refit the headlamp inner cowl and secure using the original fixings, tighten to **1.5 Nm**. Reconnect the headlamp and refit the headlamp bezel to the headlamp bowl using the original fixings. Tighten the fixings to **4 Nm**.
- 33. Align the headlamp as described in the Service Manual. Tighten the fixings to **10 Nm**.

# Warning

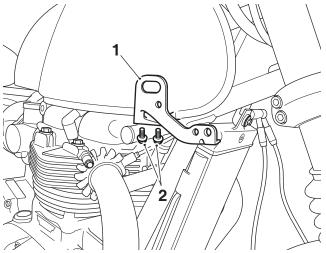
Move the handlebars to left and right full lock while checking that cables and harnesses do not bind. Cables or harnesses that bind will restrict the steering and will cause loss of control and an accident.

34. Check the handlebars move freely and unrestricted to left and right full lock positions making sure that cables and harnesses do not bind, become trapped or kinked.

35. Fit the captive nuts provided in the kit to the brackets on the underside of the fuel tank on the left hand and right hand side, as shown.

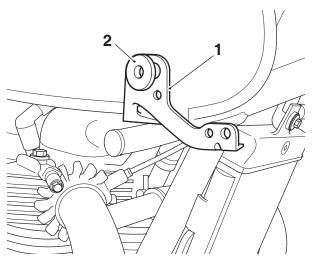


- 1. Bracket, right hand shown
- 2. Captive nut
- 36. Fit the right hand rear mounting bracket, as shown. Secure with the M5  $\times$  12 mm hex head fixings provided in the kit. Tighten the fixings to **3 Nm**.

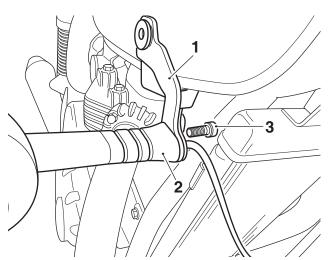


- 1. Rear mounting bracket
- 2. Fixings, M5 x 12 mm (hex head)
- 37. Repeat step 36 for the left hand side.

38. Fit the grommets provided in the kit to the left hand and right hand rear mounting brackets.

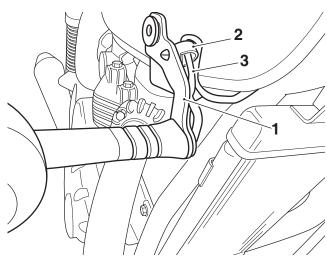


- 1. Rear mounting bracket, right hand shown
- 2. Grommet
- 39. Fit the indicators to the rear mounting brackets and retain with the original fixings. Tighten the fixings to **5 Nm**.

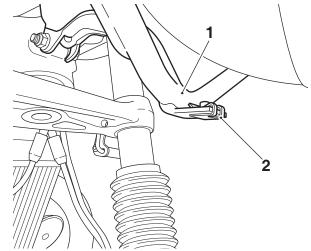


- 1. Rear mounting bracket, right hand shown
- 2. Indicator
- 3. Fixing

40. Route the indicator wiring harnesses through the cable clips provided in the kit and fit the cable clips into the rear mounting brackets as shown.

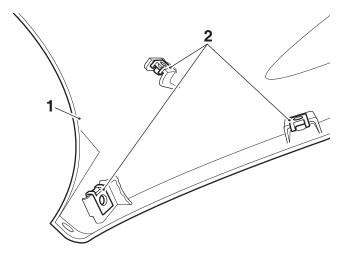


- 1. Rear mounting bracket, right hand shown
- 2. Cable clip
- 3. Indicator wiring harness
- 41. Connect the indicator wiring harnesses to the indicator sub-harness
- 42. Fit a captive nut provided in the kit to the bottom of the sub-frame, as shown.

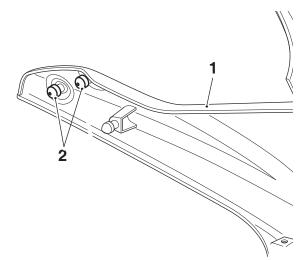


- 1. Sub-frame
- 2. Captive nut

43. Fit captive nuts provided in the kit to the left hand and right hand side fairing panels.

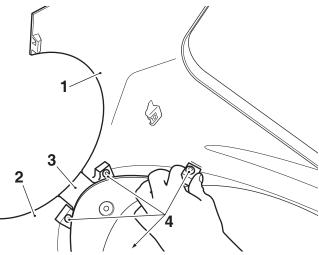


- 1. Fairing side panel, right hand shown
- 2. Captive nuts
- 44. Fit the rubber stand offs provided in the kit to the rear of the left hand and right hand side fairing panels.

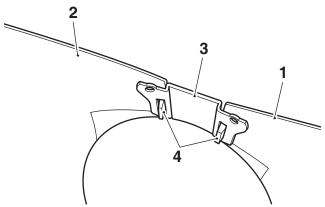


- 1. Fairing side panel, left hand shown
- 2. Rubber stand off

45. Assemble the left hand and right hand fairing side panels to the fairing bottom panel aligning the bottom panel with the captive nuts fitted to the side panels. Fit four of the M5  $\times$  11 mm fixings from the kit. Tighten the fixings to **3 Nm.** 



- 1. Fairing side panel, right hand
- 2. Fairing side panel, left hand
- 3. Fairing bottom panel
- 4. Fixings, M5  $\times$  11 mm
- 46. Locate the fairing top panel on to the tangs on the left hand and right hand fairing side panels.

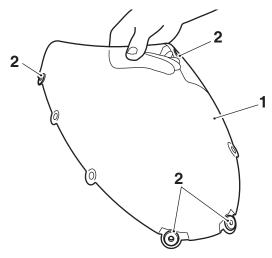


- 1. Fairing side panel, right hand
- 2. Fairing side panel, left hand
- 3. Fairing top panel
- 4. Location tangs

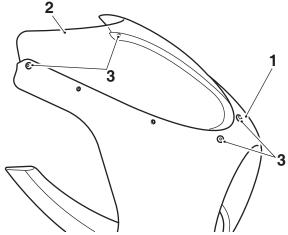
# **Caution**

Care must be taken when fitting the fairing screen. Damage to the fairing screen surfaces could result from inadequate care during the assembly process.

47. Fit four of the well nuts provided in the kit into the fairing screen mounting positions shown below.

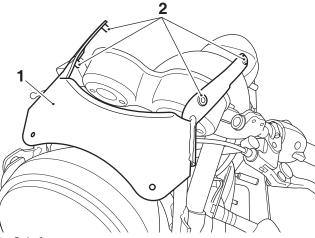


- 1. Screen
- 2. Well nuts
- 48. Locate the fairing screen on to the fairing assembly and align the well nuts in the screen with the fairing mountings. Fit the small head M5 x 16 mm fixings provided in the kit, as shown. Tighten the fixings to **1.5 Nm**.

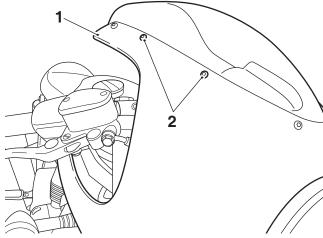


- 1. Fairing assembly
- 2. Screen
- 3. Fixings, M5  $\times$  16 mm (small head)

49. Fit four well nuts provided in the kit to the fairing fixing positions in the sub-frame.

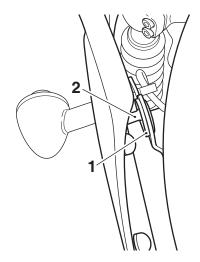


- 1. Sub-frame
- 2. Well nut
- 50. Locate the fairing assembly onto the subframe and align the top fixing positions with the well nuts in the sub-frame. Fit the small head M5 x 16 mm fixings provided in the kit. Tighten the fixings to **1.5 Nm**.

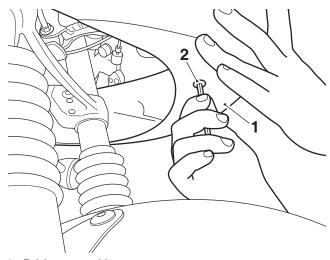


- 1. Fairing assembly, right hand side shown
- 2. Fixings, M5  $\times$  16 mm (small head)

51. Locate the fairing assembly rear fixing pegs into the grommets in the rear mounting brackets.

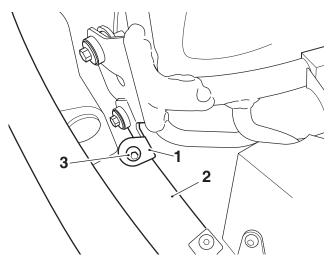


- 1. Rear mounting bracket grommet
- 2. Fairing rear fixing peg, left hand shown
- 52. Fit an M5 x 11 mm fixing provided in the kit to the fairing assembly lower fixing position. Tighten the fixing to **3 Nm**.



- 1. Fairing assembly
- 2. Fixing, M5 x 11 mm

53. Fit large head M5 x 16 mm fixings provided in the kit to the fairing assembly front side fixing positions, through the sub-frame brackets as shown. Tighten the fixing to **3 Nm**.



- 1. Sub-frame bracket
- 2. Fairing assembly
- 3. Fixing, M5  $\times$  16 mm (large head)
- 54. Reconnect the battery, positive (red) lead first and tighten the battery terminals to **4.5 Nm**.
- 55. Refit the seat, as described in the Service Manual.



# Warning

Move the handlebar to the left and right full lock while checking that the handlebars do not restrict the steering by contacting the fairing assembly.

Operation of the motorcycle with restricted steering will result in loss of motorcycle control and an accident.



### Warning

Move the handlebars to left and right full lock while checking that cables and harnesses do not bind. Cables or harnesses that bind will restrict the steering and will cause loss of control and an accident.



# **Warning**

After fitting the accessory kit the motorcycle will exhibit new handling characteristics. Operate the motorcycle in a safe area free from traffic to gain familiarity with any new characteristics. Operation of the motorcycle when not familiar with any new handling characteristics may result in loss of motorcycle control and an accident.

# Warning

If, after fitting this accessory kit, you have any doubt about the performance of any aspect of the motorcycle, contact an authorised Triumph dealer and do not ride the motorcycle until the authorised dealer has declared it fit for use. Riding a motorcycle when there is any doubt as to any aspect of the performance of the motorcycle may result in loss of control of the motorcycle leading to an accident.



# Warning

Never ride an accessory-equipped motorcycle at speeds above 80 mph (130 km/h).

The presence of accessories will cause changes in the stability and handling of the motorcycle. Failure to allow for changes in motorcycle stability may lead to loss of control or an accident.

Remember that the 80 mph (130 km/h) limit will be reduced by the fitting of non-approved accessories, incorrect loading, worn tyres, overall motorcycle condition and poor road or weather conditions.



# Warning

The motorcycle must not be operated above the legal road speed limit except in closed-course conditions.



# Warning

Only operate this Triumph motorcycle at high speed in closed-course, on-road competition or on closed-course racetracks. High-speed operation should only be attempted by riders who have been instructed in the techniques necessary for high-speed riding and are familiar with the motorcycle's characteristics in all conditions.

High-speed operation in any other circumstances is dangerous and will lead to loss of motorcycle control and an accident.