



Accessory Fitting Instructions

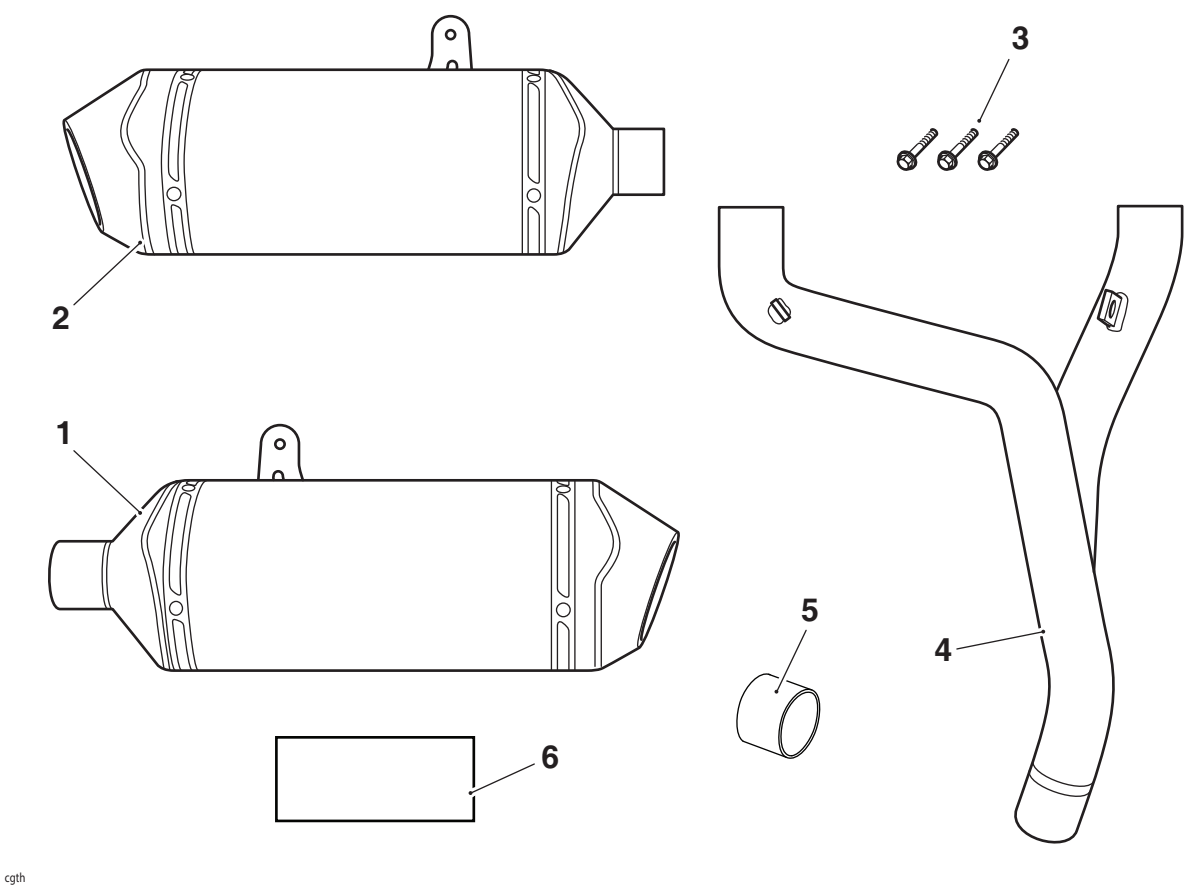
Arrow Silencer Kit - Pair	
Kit Number	Models Affected
A9600386	Speed Triple from VIN 461332 up to VIN 735437
A9600559	Speed Triple from VIN 461332 up to VIN 735437
Arrow Silencer Kit - Pair - USA	
Kit Number	Models Affected
A9600635	Speed Triple S up to VIN 867684, Speed Triple R from VIN 735337
Arrow Silencer Kit - Pair	
Kit Number	Models Affected
A9600773	Speed Triple S up to VIN 867684, Speed Triple R
A9600832	Speed Triple S from VIN 867685

Thank you for choosing this Triumph genuine accessory kit. This accessory kit is the product of Triumph's use of proven engineering, exhaustive testing, and continuous striving for superior reliability, safety and performance.

Completely read all of these instructions before commencing the installation of the accessory kit in order to become thoroughly familiar with the kit's features and the installation process.

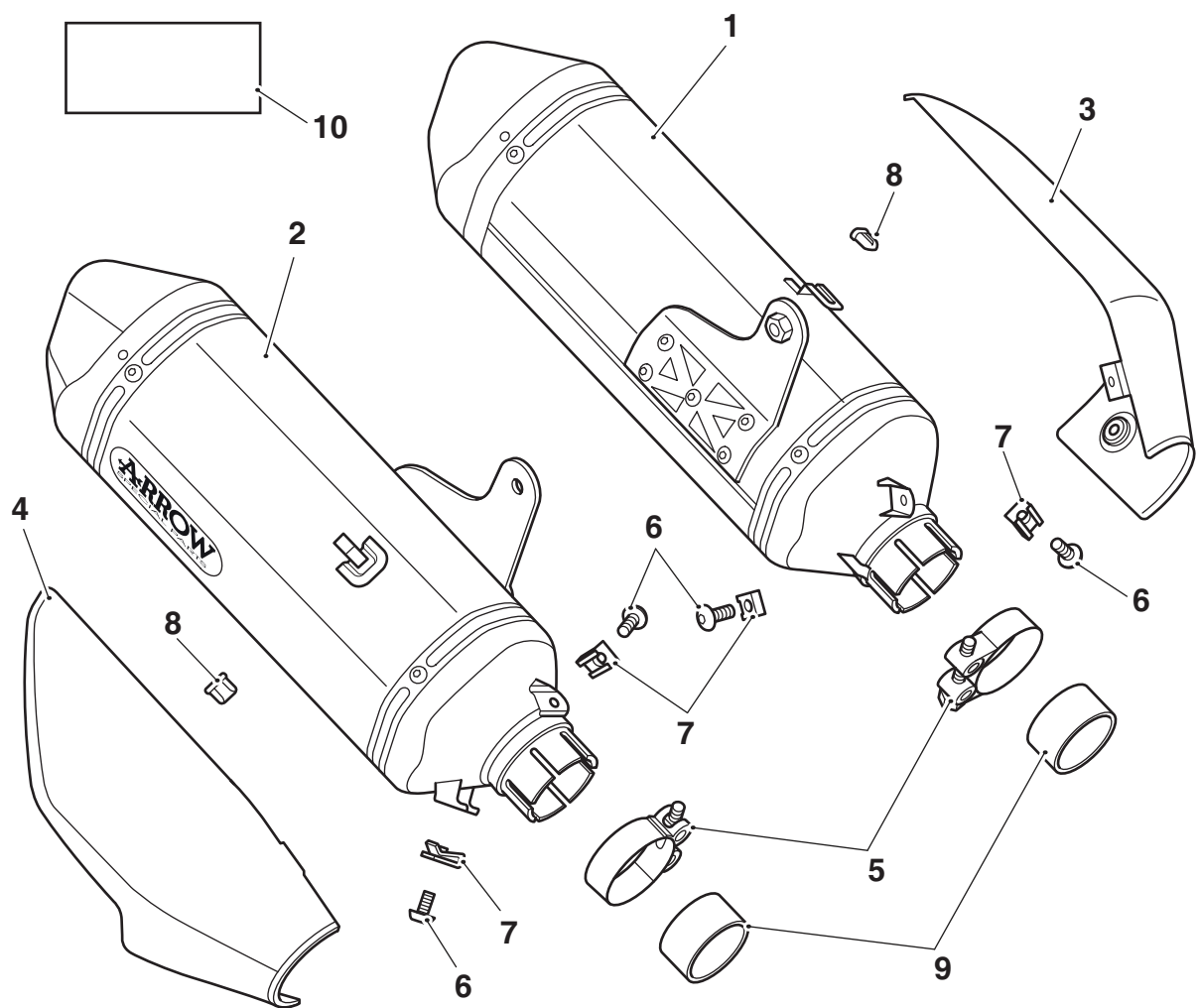
These instructions should be considered a permanent part of your accessory kit, and should remain with it even if your accessory equipped motorcycle is subsequently sold.

Parts Supplied: A9600386, A9600559, A9600635, A9600773



1.	Silencer, left hand	1 off	4.	Exhaust intermediate pipe	1 off
2.	Silencer, right hand	1 off	5.	Gasket	1 off
3.	Fixing, M8 x 43 mm	3 off	6.	Label, Engine Control Module (ECM) - California and Brazil markets only	1 off

Parts Supplied: A9600832



1. Silencer, left hand	1 off	6. Fixing, M5 x 14 mm	4 off
2. Silencer, right hand	1 off	7. Captive nut	4 off
3. Heat shield, left hand	1 off	8. Grommet	2 off
4. Heat shield, right hand	1 off	9. Gasket	2 off
5. Clamp	2 off	10. Label, Engine Control Module (ECM) - ROW markets only	1 off



Warning

The accessory kits covered in this instruction are designed for use on specific models of Triumph motorcycle. The accessory kits and the models applicable are listed at the start of the instruction. They should not be fitted to any other Triumph model or to any other manufacturer's motorcycle. Fitting an accessory kit to a Triumph model not listed, or to any other manufacturer's motorcycle will affect the performance, stability and handling of the motorcycle. This may result in loss of motorcycle control and an accident.



Warning

Always have Triumph approved parts, accessories and conversions fitted by a trained technician of an authorised Triumph dealer. The fitment of parts, accessories and conversions by a technician who is not of an authorised Triumph dealer may affect the handling, stability or other aspects of the motorcycle's operation which may result in loss of motorcycle control and an accident.



Warning

Throughout this operation, ensure that the motorcycle is stabilised and adequately supported to prevent risk of injury from the motorcycle falling.



Warning

A torque wrench of known accurate calibration must be used when fitting this accessory kit. Failure to tighten any of the fasteners to the correct torque specification may affect motorcycle performance, handling and stability. This may result in loss of motorcycle control and an accident.



Warning

If the engine has recently been running, the exhaust system will be hot. Before working on or near the exhaust system, allow sufficient time for the system to cool, as touching any part of a hot exhaust could cause burn injuries.

Note:

- Triumph offers a broad range of approved genuine accessories for your motorcycle. We cannot therefore cover all possible equipment variations in these instructions. For removal and installation of Triumph Genuine Accessories, always refer to the instructions supplied with the respective accessory kit. To obtain additional copies of any Triumph accessory instructions, visit www.triumphinstructions.com or contact your authorised Triumph dealer.

Note:

- Before fitting this accessory kit, ensure the owner of the motorcycle has been informed of the Warnings contained in these instructions.
- Ensure that the Triumph Speed Triple Service Manual is available for reference during the fitting of this accessory kit.

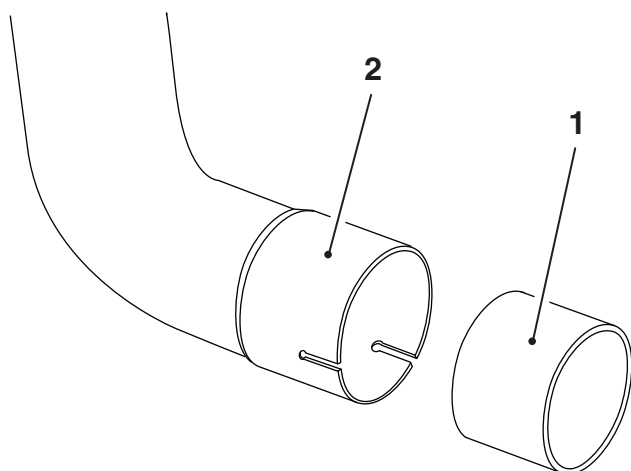
All Models

- Remove the seat, as described in the Service Manual.
- Remove the rear panels, as described in the Service Manual.

Speed Triple from VIN 461332, Speed Triple S up to VIN 867684, Speed Triple R Models Only

- Remove the exhaust silencers, as described in the Service Manual. Retain the silencers, their fixings and clamps for re-use if the motorcycle is to be returned to its original condition.
- Remove the exhaust intermediate pipe, as described in the Service Manual. Retain the intermediate pipe and exhaust clamp for re-use if the motorcycle is to be returned to its original condition.

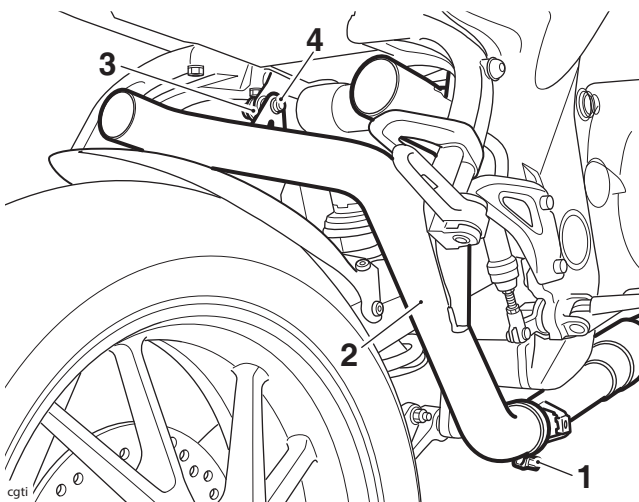
5. Fit the gasket from the kit to the new exhaust intermediate pipe.



1. Gasket

2. Exhaust intermediate pipe

6. Position the intermediate pipe original clamp to the header pipe.
7. Engage the intermediate pipe to the header outlet, align its mounting to the frame and fit one of the bolts from the kit. Do not fully tighten the bolt and the clamp at this stage.



1. Clamp

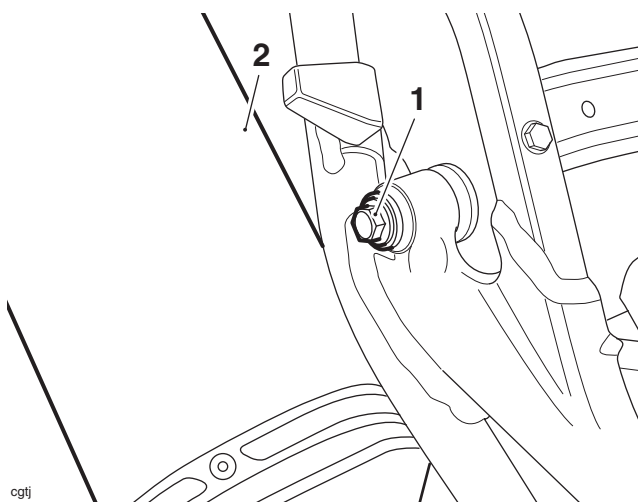
2. Exhaust intermediate pipe

3. Mounting

4. Bolt

8. Position and fully engage the silencers to the intermediate pipe outlets.

9. Secure the silencers to the frame with the bolts from the kit. Do not fully tighten the bolts at this stage.



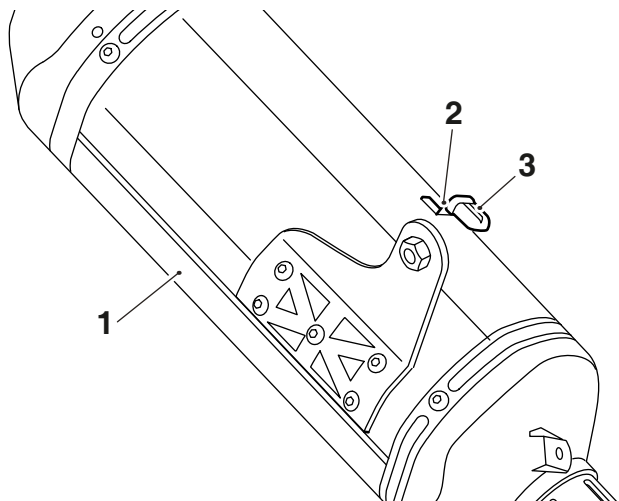
1. Bolt

2. Silencer, right hand shown

10. Check that both silencers are aligned correctly and do not foul any other motorcycle component.
11. Tighten the silencer bolts to **15 Nm**.
12. Tighten the mounting bolt for the exhaust intermediate pipe to **15 Nm**.
13. Tighten the intermediate pipe to header pipe clamp to **15 Nm**.

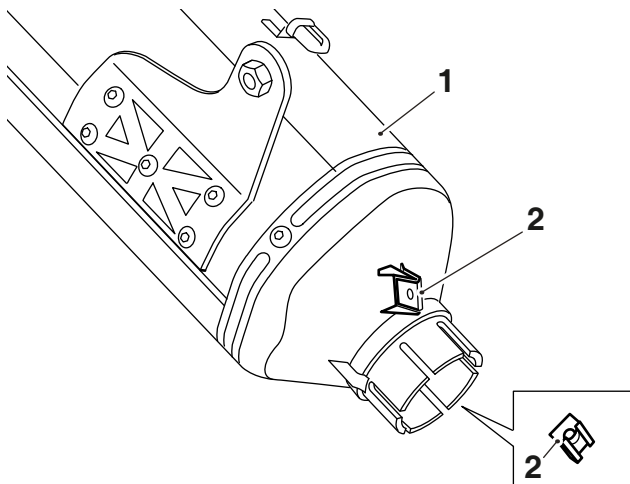
Speed Triple S from VIN 867685 Models Only

14. Remove the exhaust silencers, as described in the Service Manual. Retain the silencers and their clamps for re-use if the motorcycle is to be returned to its original condition. Retain the fixings for re-use.
15. Fit a grommet from the kit onto the bracket on the left hand silencer, as shown.



1. Silencer, left hand shown
2. Bracket
3. Grommet

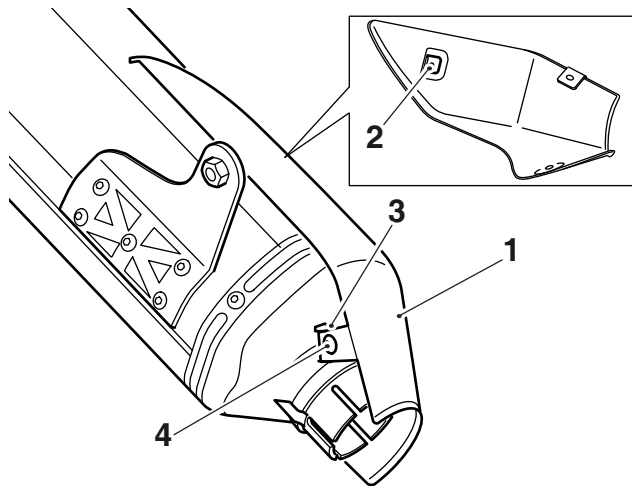
16. Fit two captive nuts from the kit to the left hand silencer in the orientation shown.



1. Silencer, left hand
2. Captive nuts

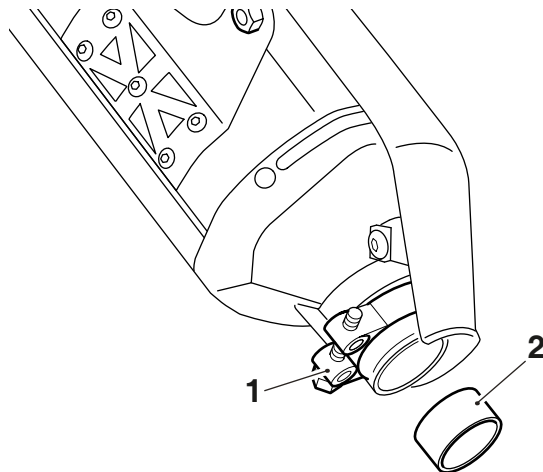
17. Collect the left hand heat shield and two M5 x 14 mm fixings from the kit.

18. Position the heat shield on the silencer in the orientation shown. Align and fit the retaining bracket on the underside of the heat shield with the grommet on the silencer. Align the heat shield front fixing positions with the captive nuts. Fit the M5 x 14 mm fixings and tighten to **3 Nm**.



1. Heat Shield, left hand
2. Retaining bracket
3. Captive nuts (top shown)
4. Fixings, M5 x 14 mm (top fixing shown)

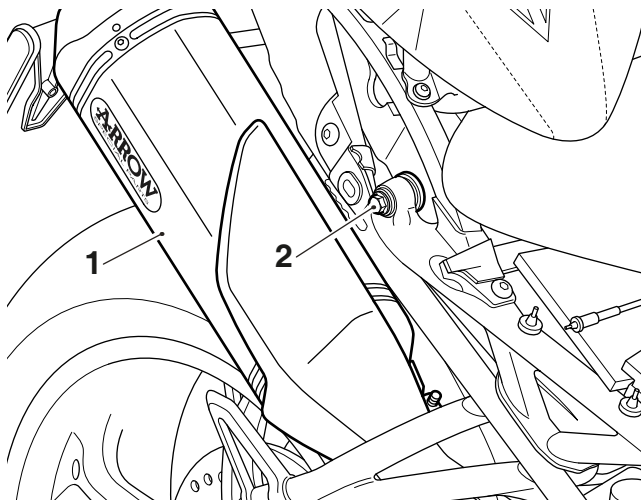
19. Fit a clamp and gasket from the kit to the left hand silencer, ensuring the clamp is in the orientation shown.



1. Clamp
2. Gasket

20. Repeat steps 15 to 19 for the right hand silencer.
21. Position and fully engage the silencers to the intermediate pipe outlets.

22. Secure the silencers to the frame with the original fixings. Do not fully tighten the fixings at this stage.



1. Silencer, right hand shown
2. Fixing

23. Check that both silencers are aligned correctly and do not foul any other motorcycle component.
24. Tighten the silencer fixings to **15 Nm**.
25. Tighten silencer clamp fixings to **15 Nm**.

All Models

26. Refit the rear panels, as described in the Service Manual.

Note:

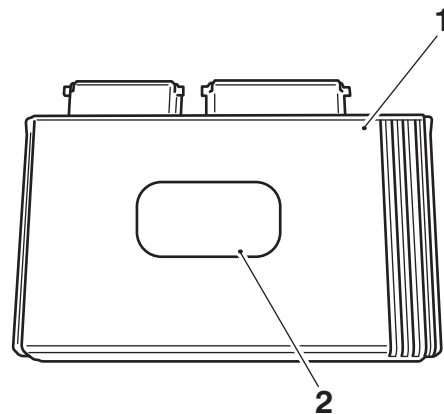
- **The correct engine calibration must be downloaded to the motorcycle ECU prior to starting the engine. This information can be found on the 'Triumph Online' dealer website.**
27. Connect the Triumph diagnostic tool and download the correct engine calibration to the ECU following the procedure on the 'Triumph Online' dealer web site.

California and Brazil Markets

Note:

- **The label within this accessory kit is to be attached to the ECM. The label has the part number for the engine tune that has been downloaded as previously described.**
 - **If the motorcycle is to be returned to its original condition, the label must also be removed from the ECM.**
28. Remove the ECM as described in the Service Manual.

29. Peel off the backing from the label and fit the label to the ECM as shown below.



1. ECM
2. Label

30. Refit the ECM as described in the Service Manual.

All Markets

31. Refit the seat, as described in the Service Manual.



Warning

After fitting the accessory kit the motorcycle will exhibit new handling characteristics. Operate the motorcycle in a safe area free from traffic to gain familiarity with any new characteristics. Operation of the motorcycle when not familiar with any new handling characteristics may result in loss of motorcycle control and an accident.



Warning

If, after fitting this accessory kit, you have any doubt about the performance of any aspect of the motorcycle, contact an authorised Triumph dealer and do not ride the motorcycle until the authorised dealer has declared it fit for use. Riding a motorcycle when there is any doubt as to any aspect of the performance of the motorcycle may result in loss of control of the motorcycle leading to an accident.



Warning

Never ride an accessory-equipped motorcycle at speeds above 80 mph (130 km/h).

The presence of accessories will cause changes in the stability and handling of the motorcycle. Failure to allow for changes in motorcycle stability may lead to loss of control or an accident.

Remember that the 80 mph (130 km/h) limit will be reduced by the fitting of non-approved accessories, incorrect loading, worn tyres, overall motorcycle condition and poor road or weather conditions.



Warning

Only operate this Triumph motorcycle at high speed in closed-course, on-road competition or on closed-course racetracks. High-speed operation should only be attempted by riders who have been instructed in the techniques necessary for high-speed riding and are familiar with the motorcycle's characteristics in all conditions.

High-speed operation in any other circumstances is dangerous and will lead to loss of motorcycle control and an accident.



Warning

The motorcycle must not be operated above the legal road speed limit except in closed-course conditions.



(EN) HOMOLOGATION CERTIFICATE

This document certifies that this exhaust kit complies in full with the road approval regulation stated below:

(DE) HOMOLOGATIONSBESCHEINIGUNG

Dieses Dokument bescheinigt, dass dieser Auspuff die gesetzlichen Vorschriften für den Straßenverkehr in allen folgenden Märkten vollständig erfüllt:

(ES) CERTIFICADO DE HOMOLOGACION

Este documento certifica que este kit de escape cumple con la siguiente normativa:

(FR) CERTIFICAT D'HOMOLOGATION

Ce document certifie que kit échappement respecte les normes en vigueur pour une utilisation sur route:

(IT) CERTIFICATO DI OMOLOGAZIONE

Questo documento certifica che questo sistema di scarico è in tutto conforme con l'omologazione citata sotto:

(JP) 証明書

この書面は、このエキゾーストキットが以下の規格に適合していることを証明します。

(BR) CERTIFICADO DE HOMOLOGAÇÃO

Este documento certifica de que este escapamento cumpre todas as legislações de uso urbano como informado abaixo:

(TH) ใบรับรองการจดทะเบียนตามมาตรฐานสากล

เอกสารฉบับนี้รับรองว่าชุดท่อไอเสียนี้เป็นไปตามกฎข้อบังคับการใช้นยานพาหนะบนท้องถนนซึ่งกล่าวไว้ด้านล่าง:

Speed Triple Models

United Nations Regulation ECE 41-04 Uniform Provisions Concerning the Approval of: Motorcycles with Regard to Noise	 E9-41R-04.1092
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(EN) This exhaust kit can be fitted to the vehicles listed below:

(DE) Dieser Auspuff kann an den unten aufgelisteten Fahrzeugen montiert werden:

(ES) Este kit de escape puede ser instalado en los siguientes vehículos:

(FR) Ce kit peut être monté sur être monté sur les motos suivantes:

(IT) Questo Sistema di scarico può essere montato sui veicoli elencati sotto:

(JP) このエキゾーストキットは以下のモデルに装着できます。

(BR) O escapamento pode ser instalado nas motocicletas a seguir:

(TH) ชุดท่อไอเสียนี้สามารถประกอบกับยานพาหนะที่ระบุไว้ด้านล่าง:

(EN) Kit Number(s) (DE) Kit-Nummer(n) (ES) Referencia del Kit (FR) Référence du kit (IT) Codice kit (JP) キット部品番号 (BR) Número do KIT (s) (TH) หมายเลขชุดประกอบ	(EN) Silencer Number(s) (DE) Schalldämpfer-Nummer(n) (ES) Referencia del Silencioso (FR) Référence de l'échappement (IT) Codice Silenziatore (JP) 消音器部品番号 (BR) Número do escapamento (s) (TH) หมายเลขท่อไอเสีย	(EN) Vehicle Commercial Name (DE) Motorrad-Verkaufsbezeichnung (ES) Nombre Comercial del Vehículo (FR) Nom commercial du véhicule (IT) Nome commerciale del veicolo (JP) 通称名 (BR) Nome comercial do veículo (TH) ชื่อทางการค้ายานพาหนะ	(EN) Vehicle Approval Number (DE) Fahrzeug-Typgenehmigungsnr. (ES) Contraseña de Homologación del vehículo (FR) Numéro de réception du véhicule (IT) Numero omologazione (JP) 型式 (BR) Número de aprovação do veículo (TH) หมายเลขรับรองยานพาหนะ
A9600773	A9900774	Speed Triple S up to VIN 867684 Speed Triple R	e11*168/2013*00239
	A9900775		
A9600832	A9600837	Speed Triple S from VIN 867685	e11*168/2013*00294
	A9600838		

(EN) The installation of this exhaust kit does not affect the performance of the original equipment catalytic converter which remains unchanged.

(DE) Der Einbau dieser Auspuffanlage beeinflusst nicht die Wirkungsweise, Leistung und Funktion des Original-Katalysators, der nicht verändert wird und unberührt bleibt.

(ES) La instalación de este kit de escape no afecta a las prestaciones del equipo catalizador original el cual permanece invariable y sin modificación alguna.

(FR) Le montage de ce kit n'affecte pas les performances du pot catalytique d'origine qui est resté inchangé.

(IT) L'installazione di questo sistema di scarico non influisce sulle prestazioni del convertitore catalitico montato in origine che rimane inalterato.

(JP) のエキゾーストキットを装着しても、標準のメーカー純正の排ガス対策装置が装着されている限り、その性能に影響を及ぼしません。

(BR) A instalação deste acessório não afeta a performance do equipamento original e o catalisador se mantém o mesmo.

(TH) การติดตั้งชุดท่อไอเสียนี้ไม่มีผลต่อประสิทธิภาพและการเปลี่ยนแปลงของเครื่องฟอกท่อไอเสีย