



Accessory Fitting Instructions

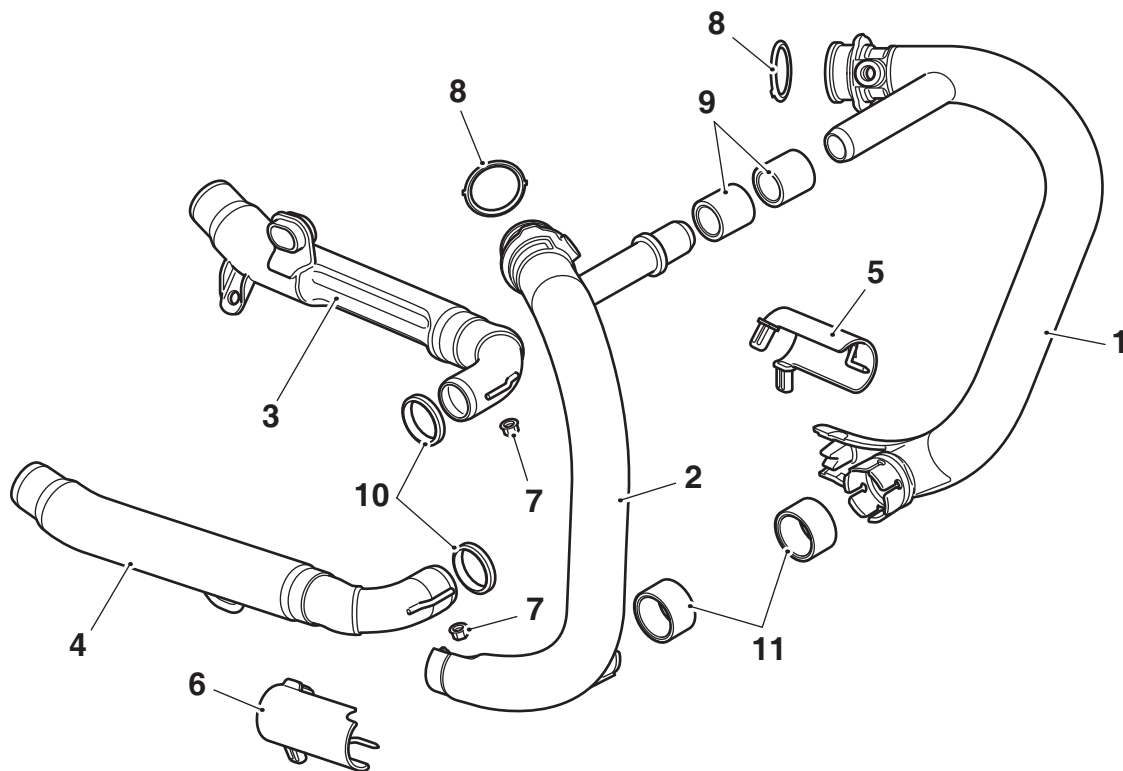
Exhaust Kit - Black	
Kit number	Models Affected
A9600650	Thruxton 1200, Thruxton 1200 R

Thank you for choosing this Triumph genuine accessory kit. This accessory kit is the product of Triumph's use of proven engineering, exhaustive testing, and continuous striving for superior reliability, safety and performance.

Completely read all of these instructions before commencing the installation of the accessory kit in order to become thoroughly familiar with the kit's features and the installation process.

These instructions should be considered a permanent part of your accessory kit, and should remain with it even if your accessory equipped motorcycle is subsequently sold.

Parts supplied:



1. Header pipe, left hand	1 off	7. Lock nut, M6	2 off
2. Header pipe, right hand	1 off	8. Exhaust header gasket	2 off
3. Intermediate pipe, left hand	1 off	9. Exhaust gasket	2 off
4. Intermediate pipe, right hand	1 off	10. Exhaust gasket, D35	2 off
5. Catalyst finisher, left hand	1 off	11. Exhaust gasket	2 off
6. Catalyst finisher, right hand	1 off		



Warning

The accessory kits covered in this instruction are designed for use on specific models of Triumph motorcycle. The accessory kits and the models applicable are listed at the start of the instruction. They should not be fitted to any other Triumph model or to any other manufacturer's motorcycle. Fitting an accessory kit to a Triumph model not listed, or to any other manufacturer's motorcycle will affect the performance, stability and handling of the motorcycle. This may affect the rider's ability to control the motorcycle and may result in loss of motorcycle control and an accident.



Warning

Always have Triumph approved parts, accessories and conversions fitted by a trained technician of an authorised Triumph dealer. The fitment of parts, accessories and conversions by a technician who is not of an authorised Triumph dealer may affect the handling, stability or other aspects of the motorcycle's operation which may result in loss of motorcycle control and an accident.



Warning

Throughout this operation, ensure that the motorcycle is stabilised and adequately supported to prevent risk of injury from the motorcycle falling.



Warning

A torque wrench of known accurate calibration must be used when fitting this accessory kit. Failure to tighten any of the fasteners to the correct torque specification may affect motorcycle performance, handling and stability. This may result in loss of motorcycle control and an accident.



Warning

If the engine has recently been running, the exhaust system will be hot. Before working on or near the exhaust system, allow sufficient time for the system to cool, as touching any part of a hot exhaust could cause burn injuries.

Note:

- Triumph offers a broad range of approved genuine accessories for your motorcycle. We cannot therefore cover all possible equipment variations in these instructions. For removal and installation of Triumph Genuine Accessories, always refer to the instructions supplied with the respective accessory kit. To obtain additional copies of any Triumph accessory instructions, visit www.triumphinstructions.com or contact your authorised Triumph dealer.

Note:

- Ensure that the relevant Triumph Service Manual is available for reference during the fitting of this accessory kit.

- Remove the left hand and right hand silencers, as described in the Service Manual. Retain the silencers and all fixings for reuse.
- Remove the left hand and right hand exhaust intermediate pipes, as described in the Service Manual. Retain the intermediate pipes for reuse if the motorcycle is to be returned to its original condition. Discard the lock nuts and gaskets, retain all other fixings for reuse.
- Remove the left hand and right hand header pipes, as described in the Service Manual. Retain the header pipes for reuse if the motorcycle is to be returned to its original condition. Retain all fixings for reuse. Discard all gaskets.

Note:

- The method of fitting the exhaust components provided in the kit is the same as that for the original exhaust assembly.
- Collect the left hand and right hand header pipes from the kit.



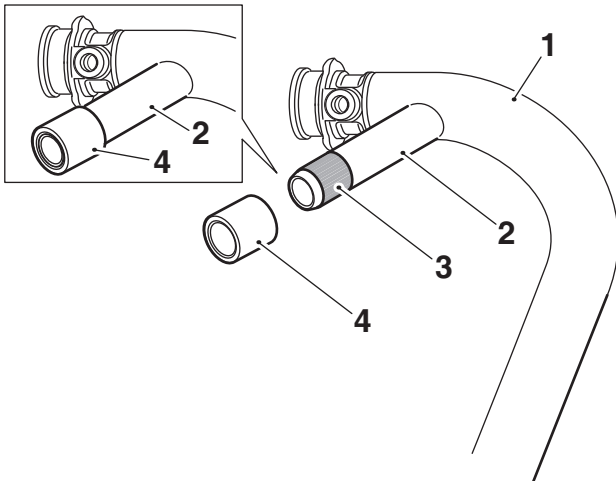
Caution

When fitting the exhaust components from the kit, ensure that the painted surfaces are protected from contact with other hard surfaces. Damage to the painted surfaces could result from inadequate care and/or protection during this process.



Caution

When fitting the left hand exhaust header pipe ensure when fitting the gasket on to the balance pipe it is not pushed past the unpainted section of the balance pipe. If the gasket is pushed past the unpainted section of the balance pipe it will result in damage to the painted section of the balance pipe.



1. Exhaust header pipe, left hand

2. Balance pipe

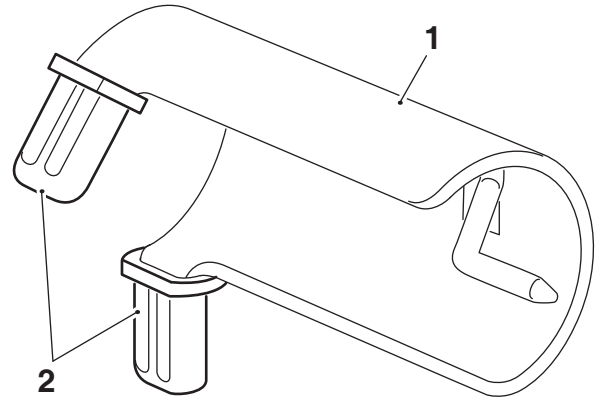
3. Unpainted section

4. Gasket

5. Using the gaskets provided in the kit fit the left hand and right hand header pipes with the original fixings, as described in the Service Manual.
6. Collect the left hand and right hand intermediate pipes from the kit.
7. Using the gaskets and lock nuts provided in the kit fit the left hand and right hand intermediate pipes with the original fixings, as described in the Service Manual.

Note:

- Ensure the protective caps on the catalyst finishers are not removed until the catalyst finishers have been positioned correctly on the catalysts.



1. Catalyst finisher, left hand shown

2. Protective cap

8. Position the left hand catalyst finisher on the catalyst, remove the protective caps and secure with the original fixings as described in the Service Manual.
9. Repeat step 8 for the right hand catalyst finisher.
10. Refit the silencers with the original fixings, as described in the Service Manual.
11. Fit the accessory exhaust cover, as described in the Service Manual.



Warning

After fitting the accessory kit the motorcycle will exhibit new handling characteristics. Operate the motorcycle in a safe area free from traffic to gain familiarity with any new characteristics. Operation of the motorcycle when not familiar with any new handling characteristics may result in loss of motorcycle control and an accident.



Warning

If, after fitting this accessory kit, you have any doubt about the performance of any aspect of the motorcycle, contact an authorised Triumph dealer and do not ride the motorcycle until the authorised dealer has declared it fit for use. Riding a motorcycle when there is any doubt as to any aspect of the performance of the motorcycle may result in loss of motorcycle control and an accident.



Warning

Never ride an accessory equipped motorcycle at speeds above 80 mph (130 km/h).

The presence of accessories will cause changes in the stability and handling of the motorcycle. Failure to allow for changes in motorcycle stability may result in loss of motorcycle control and an accident.

Remember that the 80 mph (130 km/h) limit will be reduced by the fitting of non-approved accessories, incorrect loading, worn tyres, overall motorcycle condition and poor road or weather conditions.



Warning

The motorcycle must not be operated above the legal road speed limit except in closed-course conditions.



Warning

Only operate this Triumph motorcycle at high speed in closed-course, on-road competition or on closed-course racetracks. High-speed operation should only be attempted by riders who have been instructed in the techniques necessary for high-speed riding and are familiar with the motorcycle's characteristics in all conditions.

High-speed operation in any other circumstances is dangerous and may result in loss of motorcycle control and an accident.