

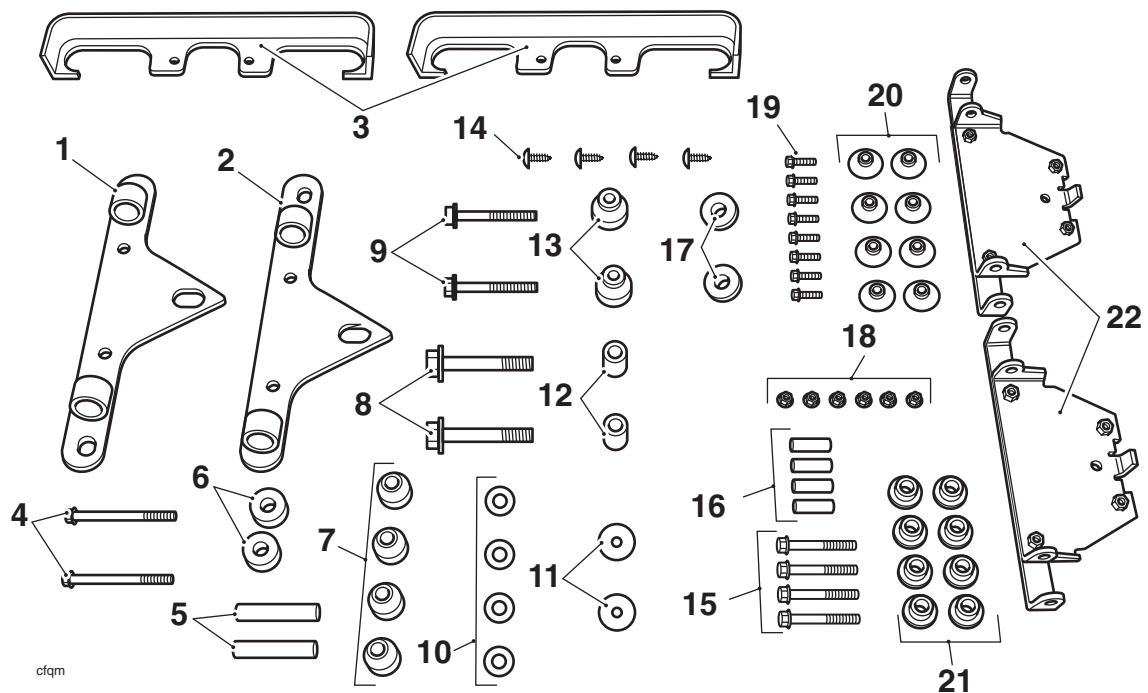
English

Fitting Instructions: Thunderbird A9528030

Thank you for choosing this Triumph genuine accessory kit. This accessory kit is the product of Triumph's use of proven engineering, exhaustive testing, and continuous striving for superior reliability, safety and performance.

Completely read all of these instructions before commencing the installation of the accessory kit in order to become thoroughly familiar with the kit's features and the installation process.

These instructions should be considered a permanent part of your accessory kit, and should remain with it even if your accessory equipped motorcycle is subsequently sold.



Parts Supplied:

1. Pannier mounting, inner, left hand	1 off	12. Spacer 10.5 x 20 x 22 mm	2 off
2. Pannier mounting, inner, right hand	1 off	13. Tapered spacer	2 off
3. Cover	2 off	14. Plastic rivet, screw type	4 off
4. Bolt, M6 x 75 mm	2 off	15. Bolt, M6 x 50 mm	4 off
5. Sleeve M6 x 10 x 60 mm	2 off	16. Sleeve, M6 x 30 mm	4 off
6. Spacer, 11 x 28 x 12 mm	2 off	17. Spacer 8.5 x 30 x 4.8 mm	2 off
7. Damper, rubber	4 off	18. Locknut, M6	6 off
8. Bolt, M10 x 70 mm	2 off	19. Bolt, M6 x 20 mm	8 off
9. Bolt, M8 x 65 mm	2 off	20. Sleeve, flanged	8 off
10. Washer, 10.5 x 23 x 2	4 off	21. Bush, rubber	8 off
11. Washer, M6 x 28 x 2 mm	2 off	22. Pannier mounting, outer	2 off



Warning

This accessory kit is designed for use on Triumph Thunderbird motorcycles only and should not be fitted to any other manufacturer's motorcycle. Fitting this accessory kit to any other manufacturer's motorcycle will affect the performance, stability and handling of the motorcycle. This may affect the rider's ability to control the motorcycle and could cause an accident.



Warning

Always have Triumph approved parts, accessories and conversions fitted by a trained technician of an authorised Triumph dealer. The fitment of parts, accessories and conversions by a technician who is not of an authorised Triumph dealer may affect the handling, stability or other aspects of the motorcycle's operation which may result in loss of motorcycle control and an accident.



Warning

Throughout this operation, ensure that the motorcycle is stabilised and adequately supported to prevent risk of injury from the motorcycle falling.



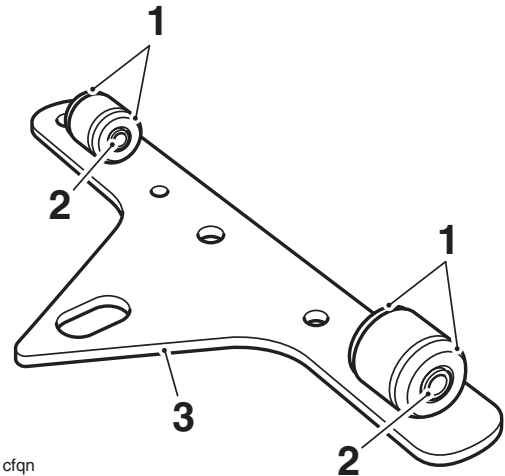
Warning

A torque wrench of known accurate calibration must be used when fitting this accessory kit. Failure to tighten any of the fasteners to the correct torque specification may result in loss of motorcycle control and an accident.

Note:

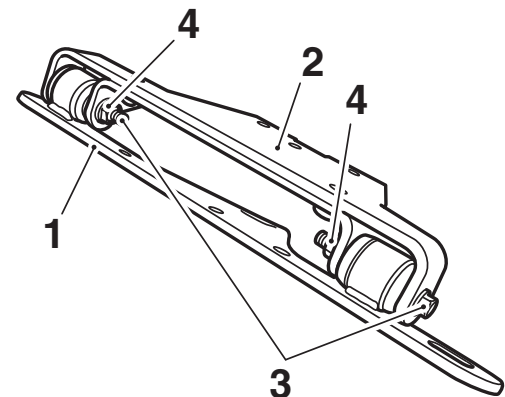
- All numbers given within brackets in the procedure below refer directly to the numbered items in the parts supplied table.

1. Fit the rubber bushes and M6 x 30 mm sleeves (16) to the inner pannier mountings as shown below.



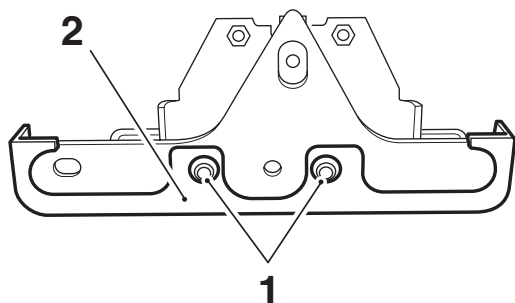
1. Rubber bushes
2. Sleeves, M6 x 30 mm
3. Inner pannier mounting (left hand side shown)

2. Fit the outer pannier mountings to the inner pannier mountings and secure using the M6 x 50 mm bolts and four of the M6 locknuts. Tighten the nuts to 10 Nm.



1. Inner pannier mounting
2. Outer pannier mounting
3. Bolts, M6 x 50 mm
4. Locknuts, M6

3. Fit the cover to the pannier mounting assemblies and secure using the plastic rivets.

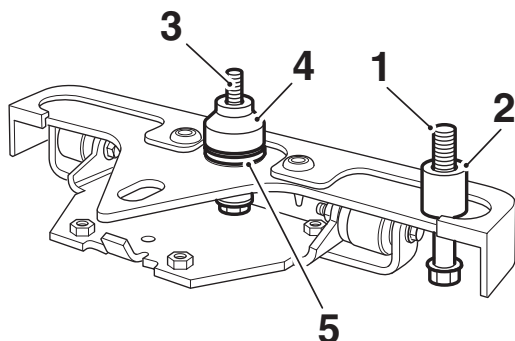


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1. Plastic rivets

2. Cover

4. Fit the M10 x 70 mm bolt and the spacer (12) to the front mounting hole of the pannier mounting assembly.
5. Fit the M8 x 65 mm bolt, spacer (17) and the tapered spacer (13) to the rear mounting hole of the pannier mounting assembly as shown below.



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1. Bolt, M10 x 70 mm

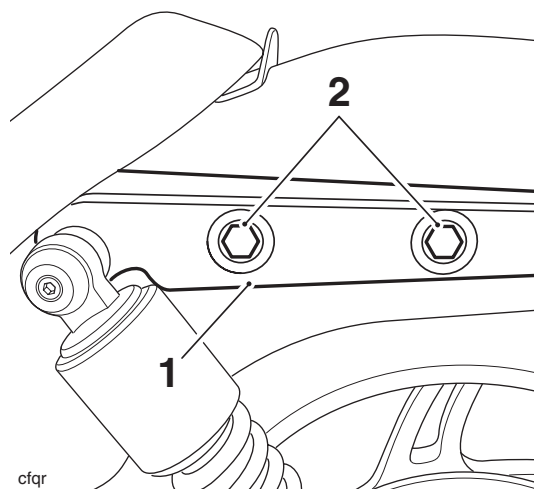
2. Spacer (12)

3. Bolt, M8 x 65 mm

4. Tapered spacer

5. Spacer (17)

6. Working on the left hand side, remove the two front bolts and washers securing the rear mudguard side cover. Retain the bolts and washers if the motorcycle is to be returned to its original condition.

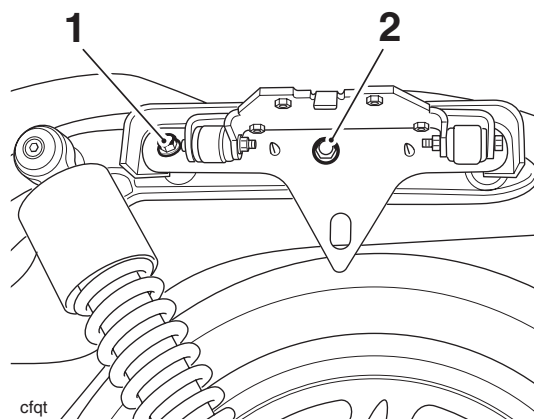


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1. Side cover

2. Bolts

7. Fit the left hand pannier rail to the motorcycle as shown below. Tighten the M10 bolt to **45 Nm**. Tighten the M8 bolt to **26 Nm**.

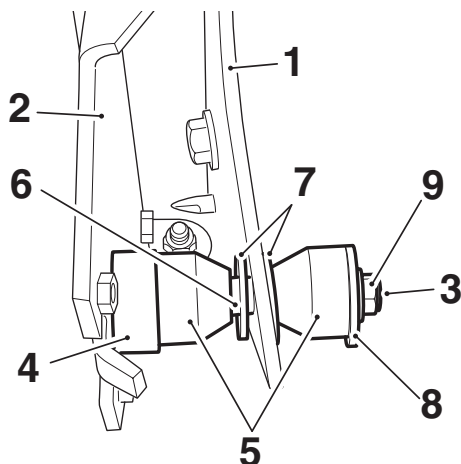


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1. Bolt, M10

2. Bolt, M8

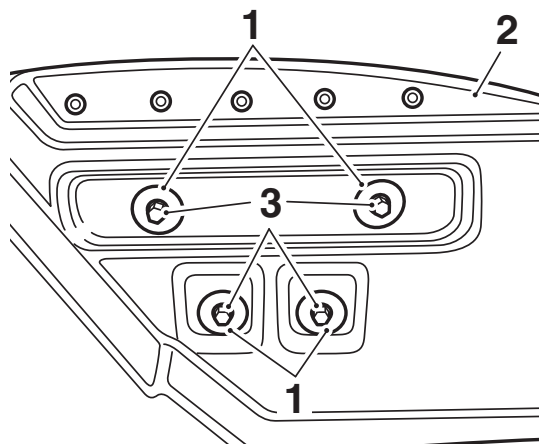
8. Fit one of the M6 x 75 mm bolts, a spacer (6), two rubber dampers (7), a sleeve (5), two washers (10), a M6 washer (11) and a M6 locknut to the pannier mounting assembly as shown below.



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1. Inner pannier mounting
 2. Outer pannier mounting
 3. Bolt, M6 x 75 mm
 4. Spacer (6)
 5. Rubber dampers (7)
 6. Sleeve (5)
 7. Washers (10)
 8. Washer, M6 (11)
 9. Locknut, M6
9. Tighten the locknut to **10 Nm**.
10. Working inside the pannier, fit the flanged sleeves into the holes in the rear panel of the pannier.

11. Align the left hand pannier to the pannier mounting and secure using four of the M6 x 20 mm bolts. Tighten the bolts to **10 Nm**.



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1. Flanged sleeves
2. Rear panel
3. Bolts

12. Repeat steps 7 to 11 for the right hand side.



Warning

The maximum safe load for each pannier is 5 kg (11 lbs). Never exceed this loading limit as this may cause the motorcycle to become unstable leading to loss of control and an accident.



Warning

In all cases, loads must be evenly distributed on both sides of the motorcycle. Uneven loading may cause instability, loss of motorcycle control and an accident.



Warning

After fitting the luggage system, operate the motorcycle in a safe area free from traffic to gain familiarity with the new handling characteristics. Operation when not familiar with the new characteristics of the motorcycle may result in an accident causing injury or death.



Warning

If, after fitment of this accessory kit, you have any doubt about the performance of any aspect of the motorcycle, contact an authorised Triumph dealer and do not ride the motorcycle until the authorised dealer has declared it fit for use. Riding a motorcycle when there is any doubt as to any aspect of the performance of the motorcycle may result in loss of control of the motorcycle leading to an accident.



Warning

Never ride an accessory equipped motorcycle at speeds above 80 mph (130 km/h).

The presence of accessories will cause changes in the stability and handling of the motorcycle. Failure to allow for changes in motorcycle stability may lead to loss of control or an accident.

Remember that the 80 mph (130 km/h) limit will be reduced by the fitting of non-approved accessories, incorrect loading, worn tyres, overall motorcycle condition and poor road or weather conditions.



Warning

The motorcycle must not be operated above the legal road speed limit except in closed-course conditions.



Warning

Only operate this Triumph motorcycle at high speed in closed-course on road competition or on closed-course racetracks. High speed operation should only be attempted by riders who have been instructed in the techniques necessary for high speed riding and are familiar with the motorcycle's characteristics in all conditions.

High speed operation in any other circumstances is dangerous and will lead to loss of motorcycle control and an accident.